

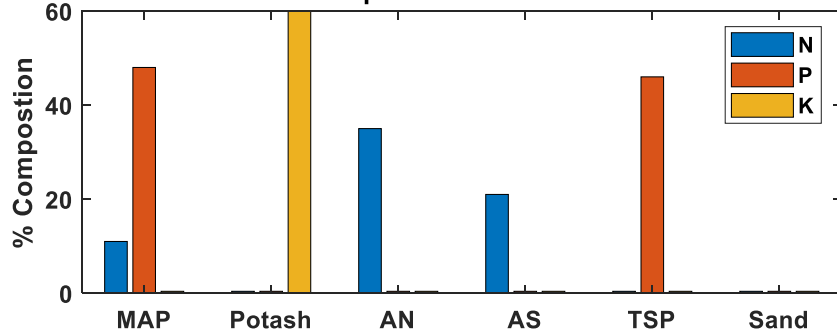
MATLAB EXPO 2018

Developing Optimization Algorithms for Real-World Applications

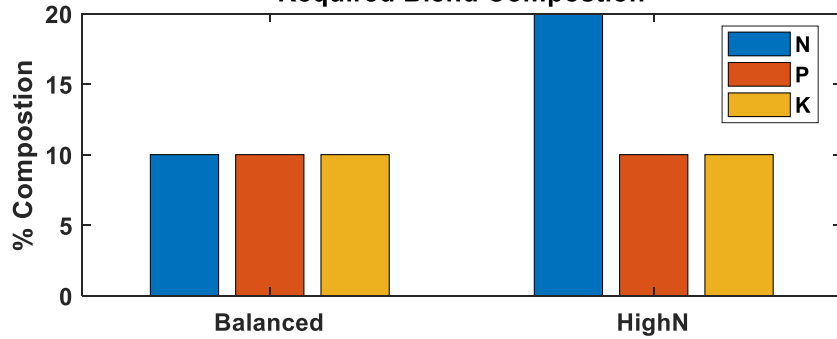
Gautam Ponnappa PC – Training Engineer
Viju Ravichandran, PhD – Education Technical Evangelist



NPK composition in raw Materials



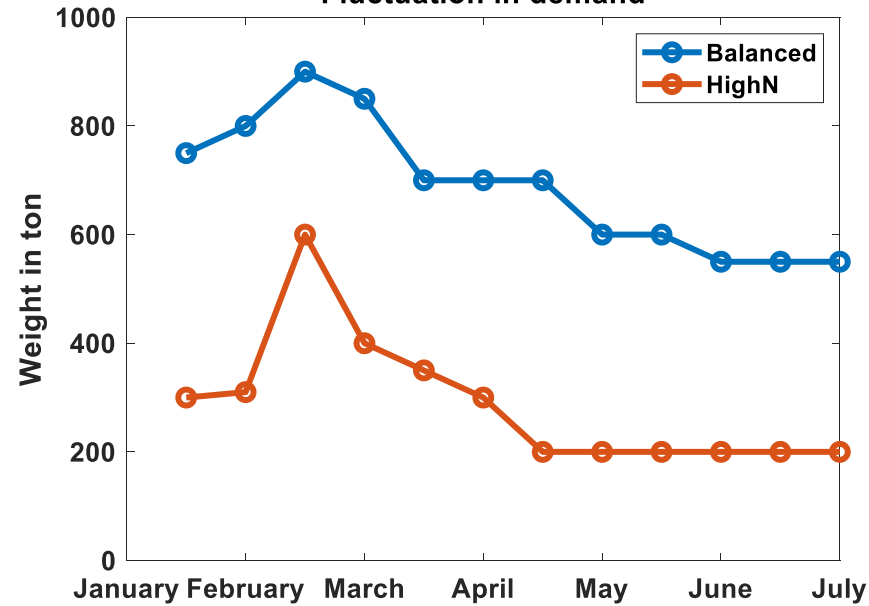
Required Blend Composition



```
disp(rawCost)
```

	MAP	Potash	AN	AS	TSP	Sand
January	350	610	300	135	250	80
February	360	630	300	140	275	80
March	350	630	300	135	275	80
April	350	610	300	125	250	80
May	320	600	300	125	250	80
June	320	600	300	125	250	80
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August	320	600	300	125	240	80
September	320	600	300	125	240	80
October	310	600	300	125	240	80
November	310	600	300	125	240	80
December	340	600	300	125	240	80

Fluctuation in demand



*“For a given **system**, it is the selection of a best element, with regard to some criteria, to achieve best results”*

Optimization

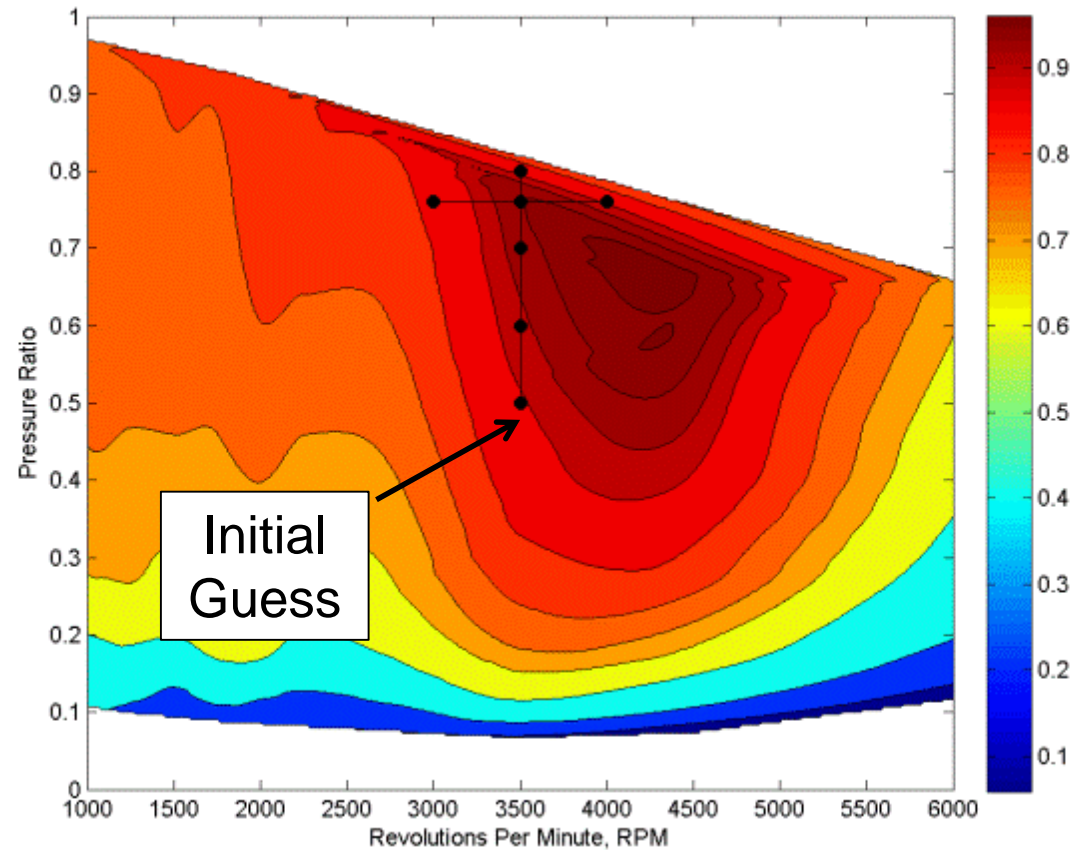
*“For a given **system**, it is the selection of a best element, with regard to some criteria, to achieve **optimal** results”*

Agenda

- Why Optimization?
- Optimization Workflow
- Problem Formulation using MATLAB
 - Multiperiod Production Planning
 - Need for Discrete Event Simulation
 - Batch Production Process

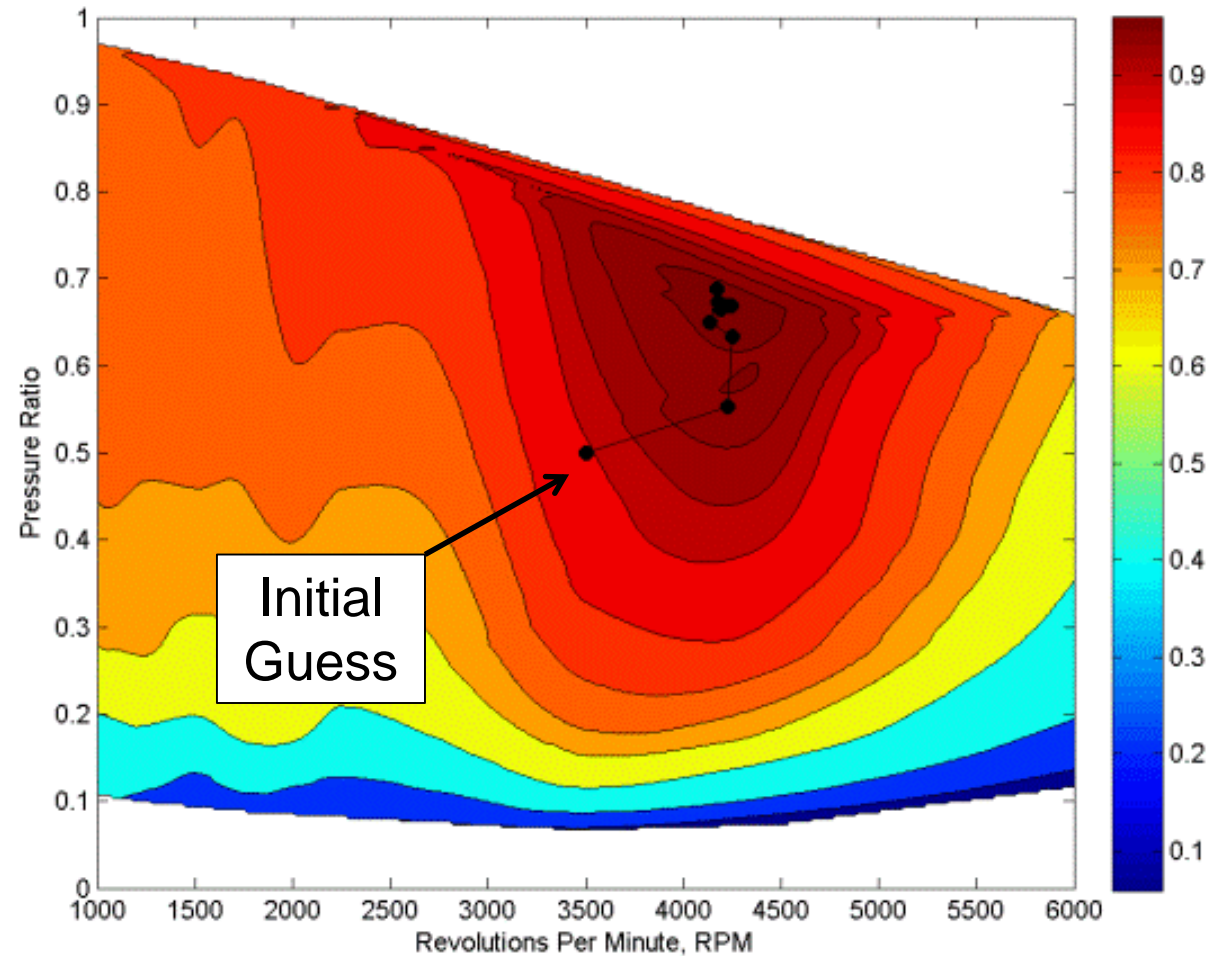
Why use optimization?

Manually (trial-and-error or iteratively)



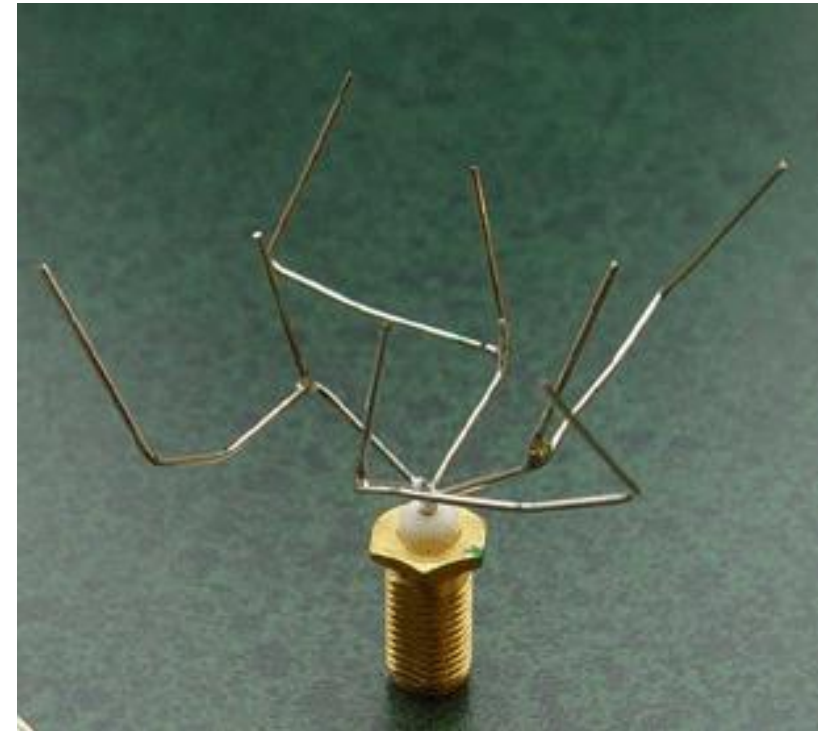
Why use optimization?

Automatically (using **optimization** techniques)



Why use optimization?

- Finding better (**optimal**) designs
- Faster Design Evaluations
- Useful for trade-off analysis
- Non-intuitive designs may be found



Antenna Design Using Genetic Algorithm

<http://ic.arc.nasa.gov/projects/esg/research/antenna.htm>

Optimization Workflow



System

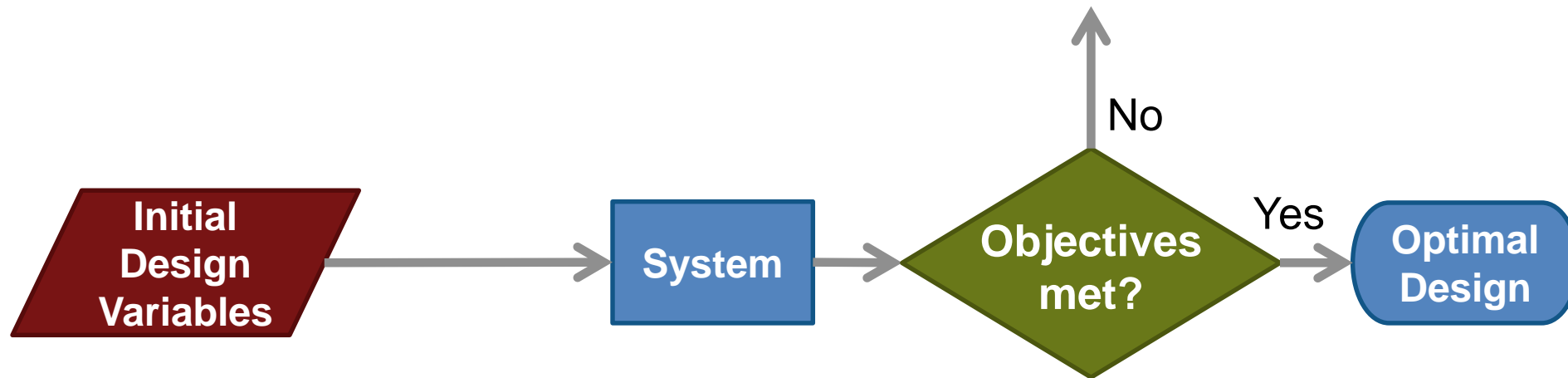
Optimization Workflow



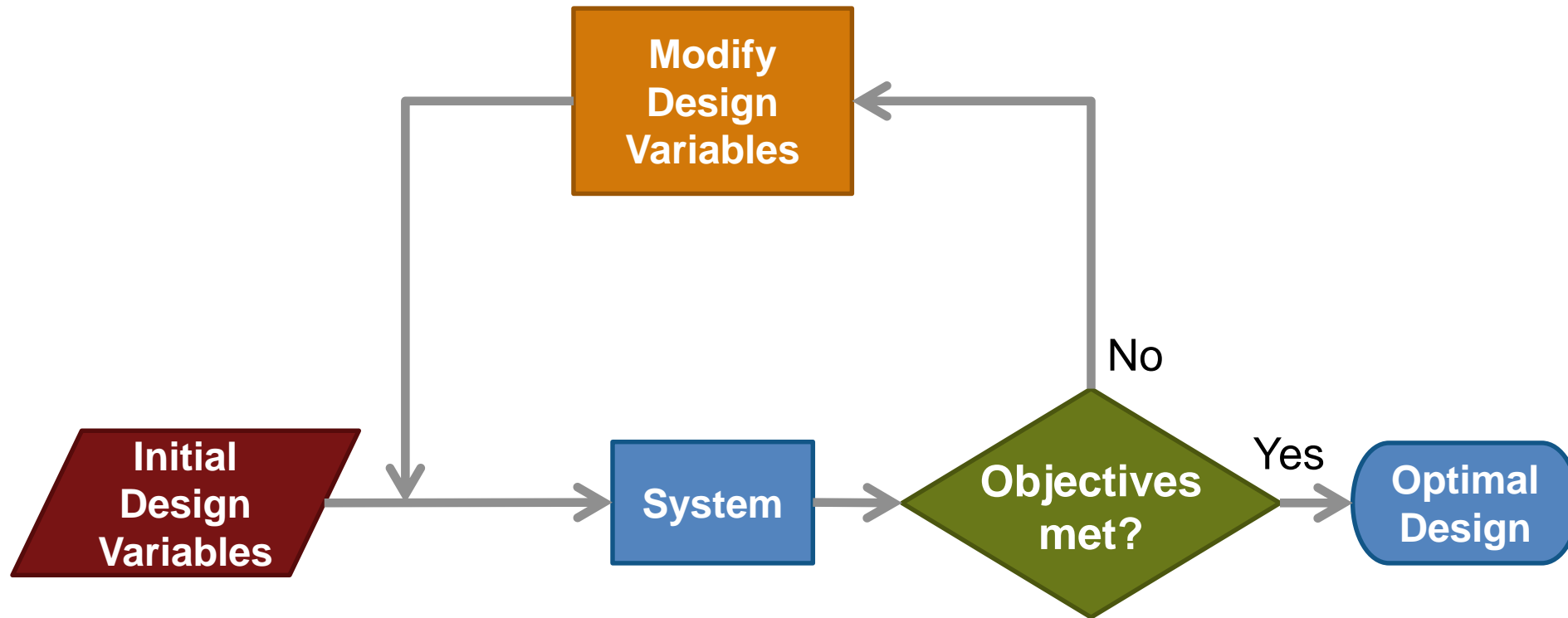
Optimization Workflow



Optimization Workflow



Optimization Workflow



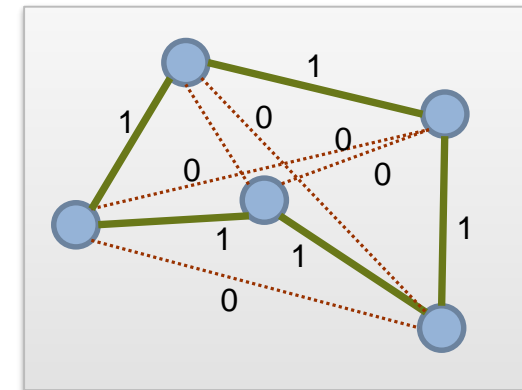
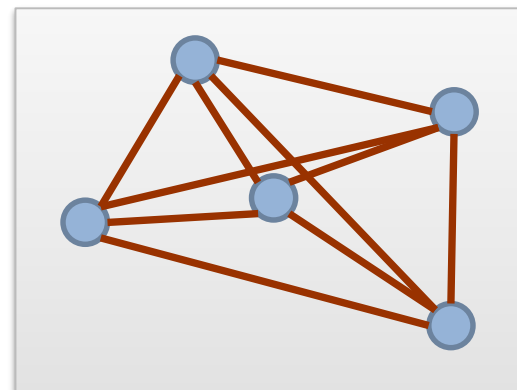
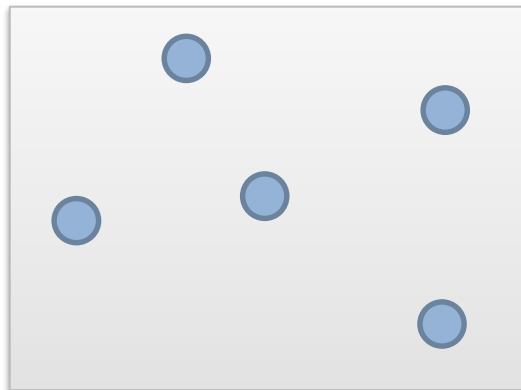
Traveling Salesman Problem

Problem

- How to find the shortest path through a series of points?

Solution

- Calculate distances between all combinations of points
- Solve an optimization problem where variables correspond to trips between two points



Optimization Solution for Traveling Salesman Problem

Decision variables: Binary vector based on whether the trip exists or not

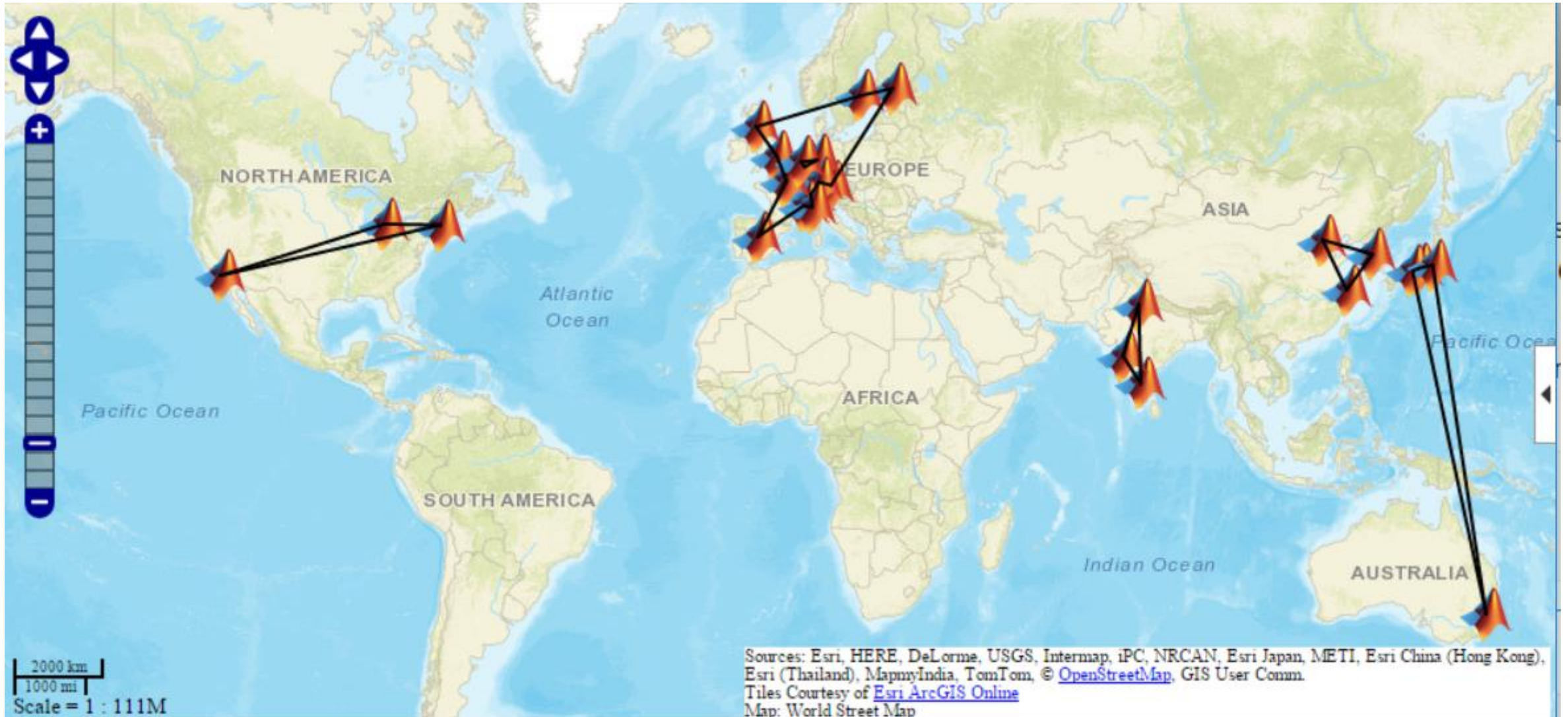
Objective: Minimize the distance traveled

Constraints: Each stop on only two trips

Solver: Integer Linear Programming Algorithm

```
opts = optimoptions('intlinprog','Display','none');  
[xopt,costopt,exitflag,output] = intlinprog(dist,intcon,[],[],Aeq,beq,lb,ub,opts);
```

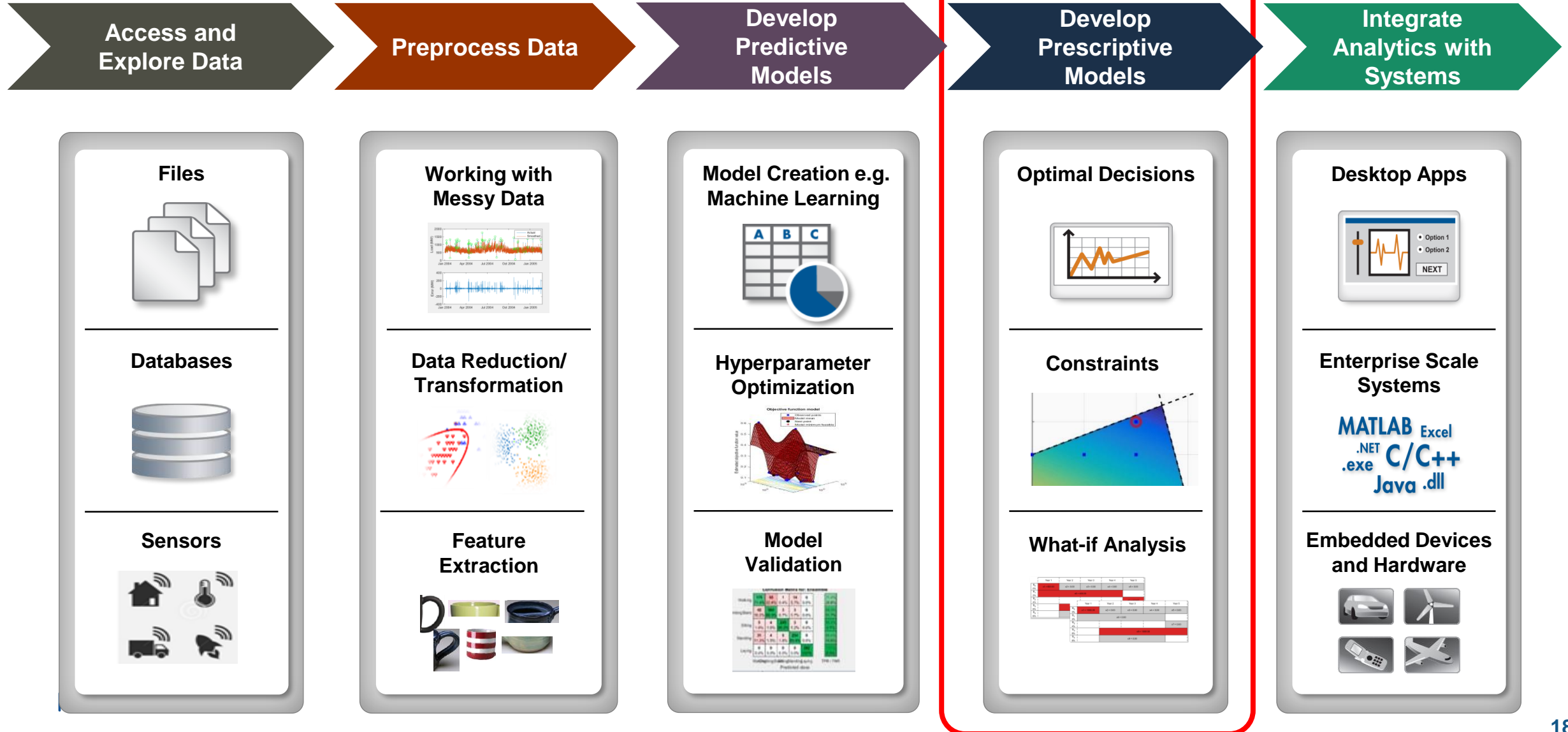
Optimization Solution for Traveling Salesman Problem



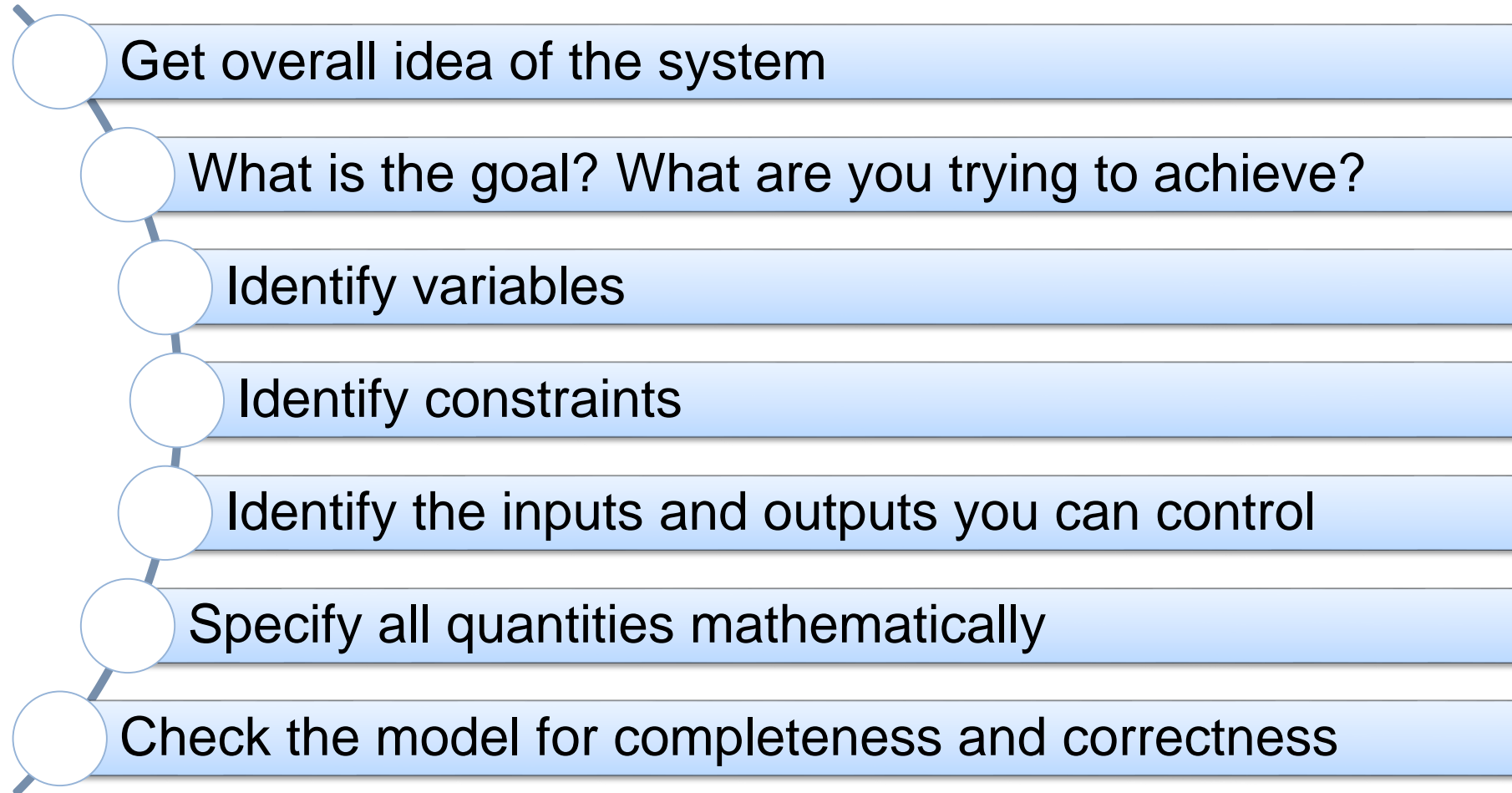
Optimization Solution for Traveling Salesman Problem



Data Analytics Workflow

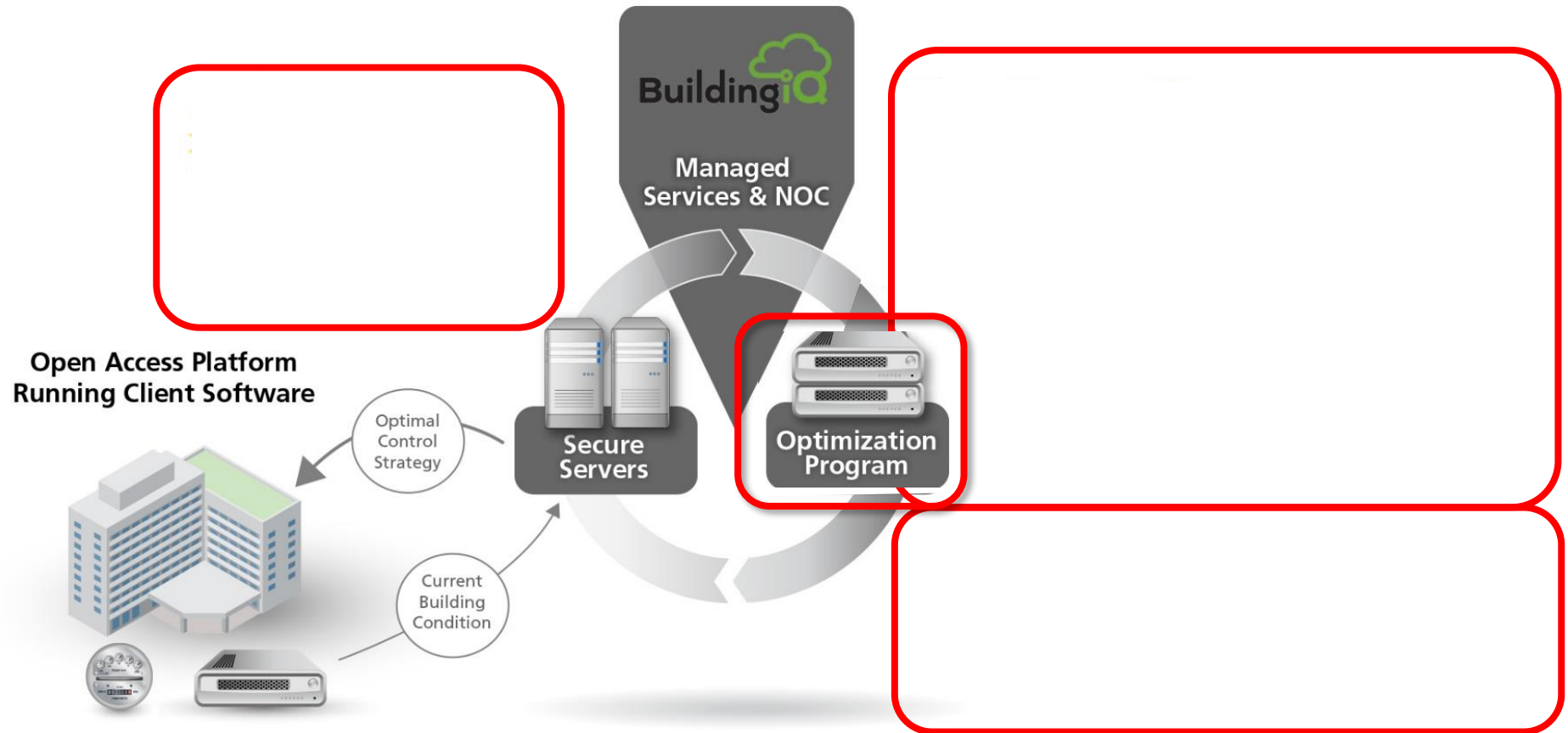


Steps in Optimization Modeling



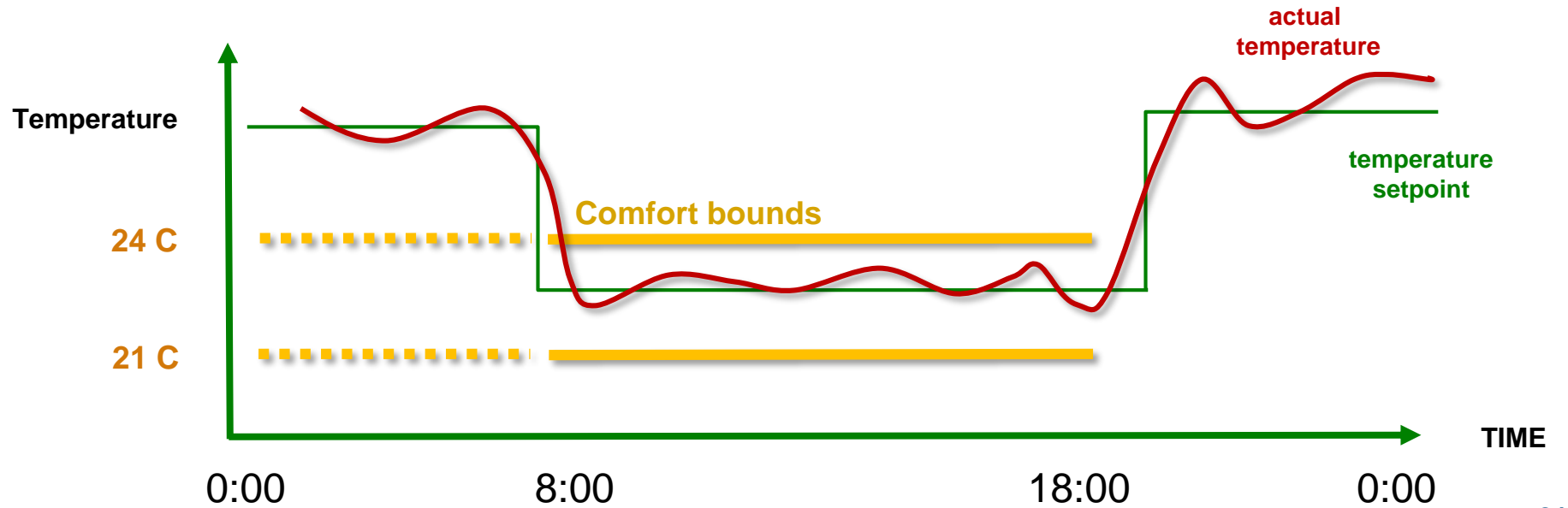
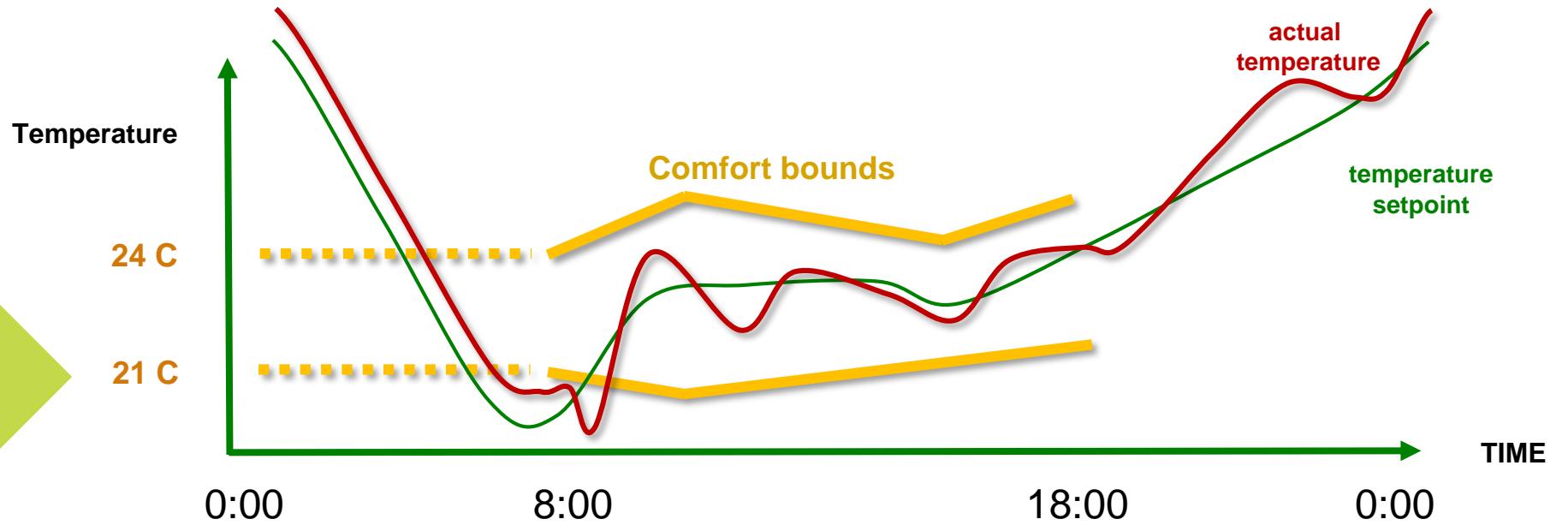
BuildingIQ

Adaptive building energy management



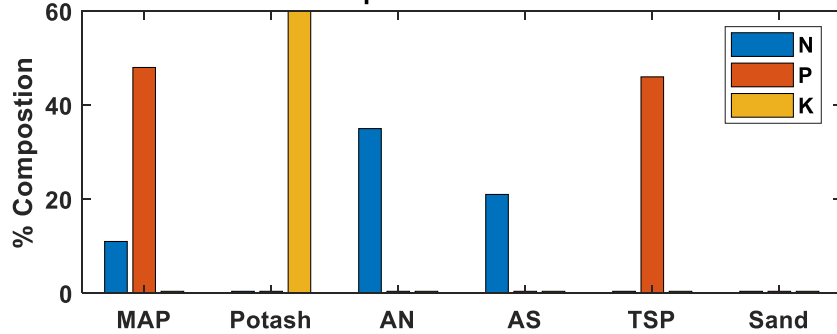
BuildingIQ

25% cost reduction

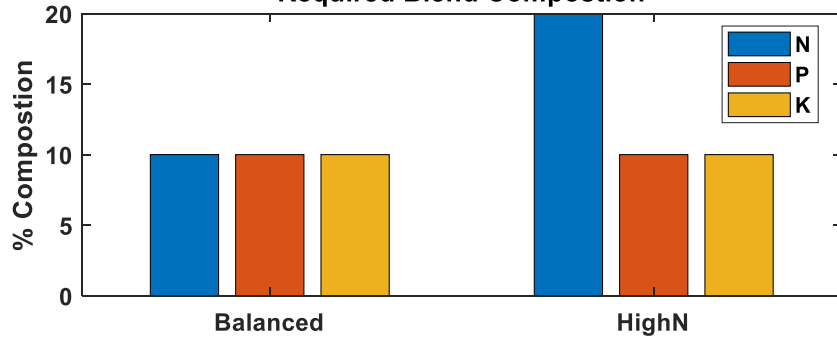


Production Plant Case Study

NPK composition in raw Materials



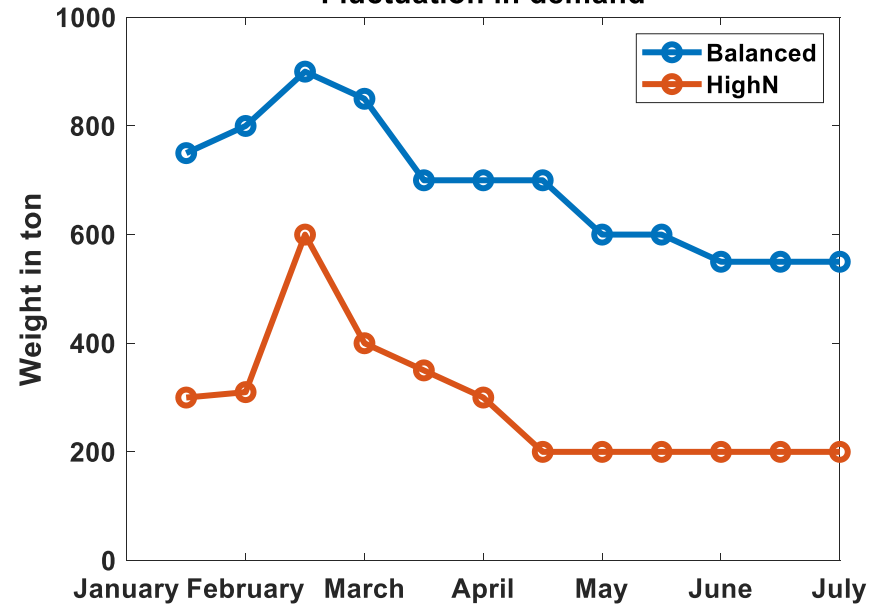
Required Blend Composition



```
disp(rawCost)
```

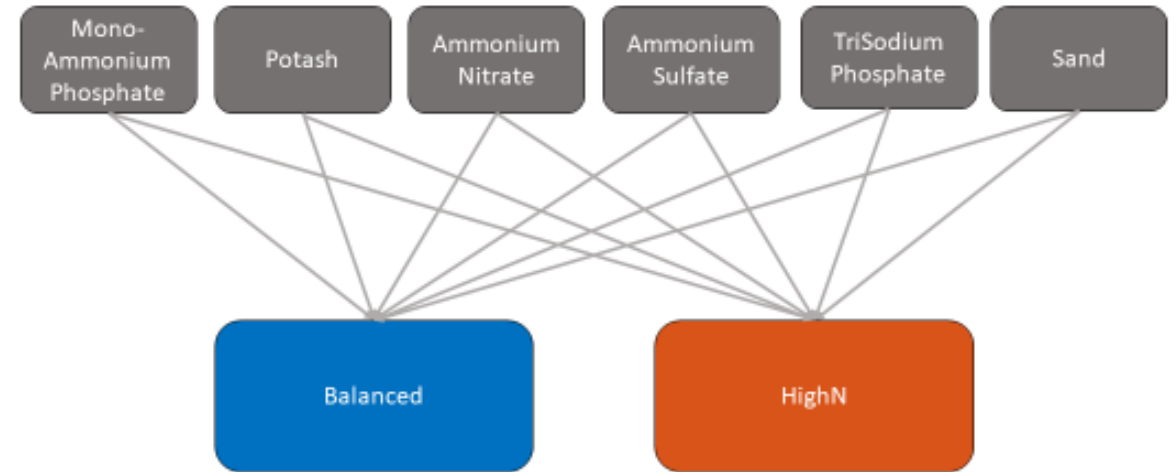
	MAP	Potash	AN	AS	TSP	Sand
January	350	610	300	135	250	80
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April	350	610	300	125	250	80
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August	320	600	300	125	240	80
September	320	600	300	125	240	80
October	310	600	300	125	240	80
November	310	600	300	125	240	80
December	340	600	300	125	240	80

Fluctuation in demand



Objective: To maximize profits while meeting demand

	MAP	Potash	AN	AS	TSP	Sand
January	350	610	300	135	250	80
February	360	630	300	140	275	80
March	350	630	300	135	275	80
April	350	610	300	125	250	80
May	320	600	300	125	250	80
June	320	600	300	125	250	80
July	320	600	300	125	250	80
August	320	600	300	125	240	80
September	320	600	300	125	240	80
October	310	600	300	125	240	80
November	310	600	300	125	240	80
December	340	600	300	125	240	80



Balanced	HighN
_____	_____
400	550

Decision Variables

- Two decision variables
 - Quantities of fertilizer blends that you make and sell each month
 - Raw ingredients that we use to make those blends

```
make = optimvar('make',months,blends,'LowerBound',0);  
sell = optimvar('sell',months,blends,'LowerBound',0,'UpperBound',blendDemand{months,blends});  
use   = optimvar('use',months,raws,blends,'LowerBound',0);
```

- Additionally, create a variable that represents the inventory at each time.

```
inventory = optimvar('inventory',months,blends,'LowerBound',0,'UpperBound',inventoryCapacity);
```


Objective Function

- Objective function for this problem is profit, which we want to maximize

```
inventoryProblem = optimproblem('ObjectiveSense','maximize');
```

- To calculate the objective function in terms of the problem variables, calculate the revenue and costs.

```
inventoryProblem.Objective = revenue - ingredientCost - storageCost;
```

Constraints

- **Connection among production, sales, and inventory**
 - Final inventory is fixed
 - Total inventory at each time is bounded
 - Produce a limited amount in each time period

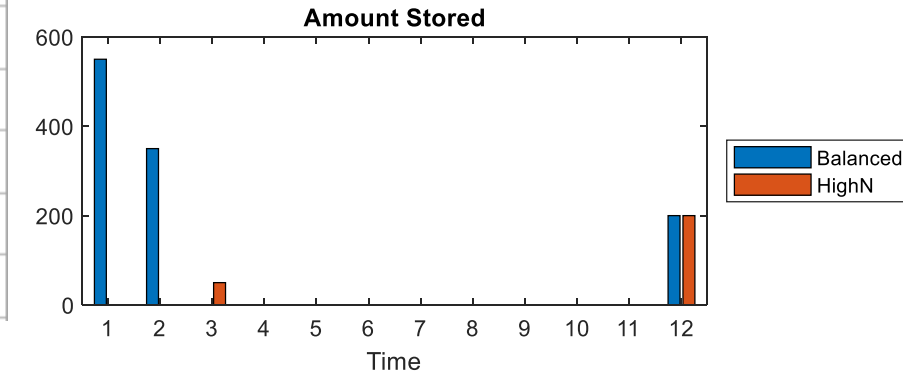
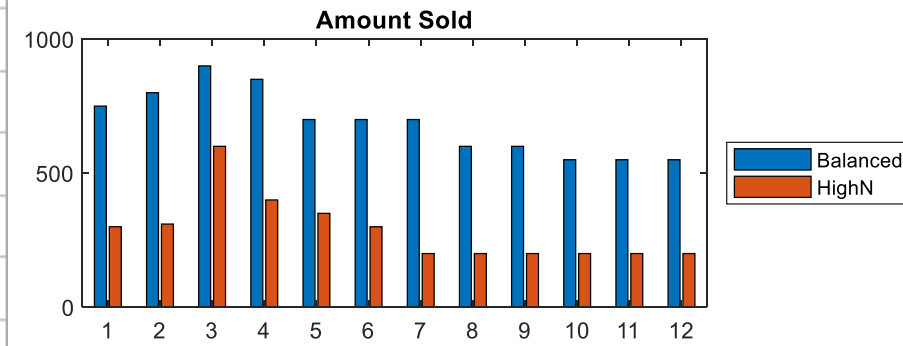
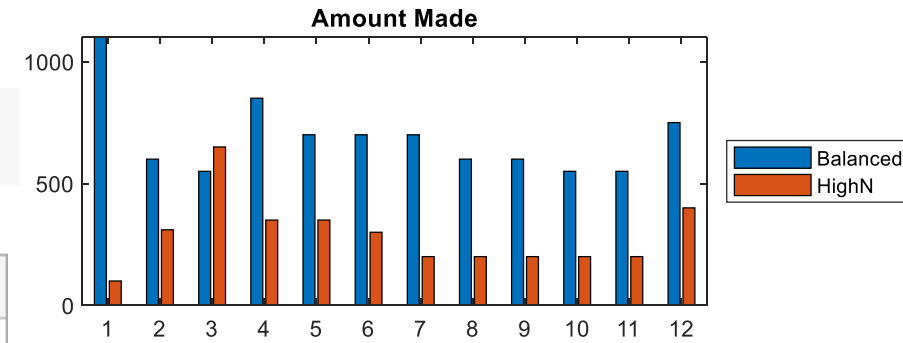
```
inventoryProblem.Constraints.materialBalance = materialBalance;  
inventoryProblem.Constraints.finalInventory = finalInventory;  
inventoryProblem.Constraints.inventoryLimit = inventoryLimit;  
inventoryProblem.Constraints.processLimit = processLimit;  
inventoryProblem.Constraints.rawMaterialUse = rawMaterialUse;  
inventoryProblem.Constraints.blendNutrientsQuality = blendNutrientsQuality;
```

```
writeproblem(inventoryProblem, 'inventoryProblem.txt')
```

Solution

```
[sol,fval,exitflag,output] = solve(inventoryProblem)
```

	makeBalan...	makeHighN	sellBalanced	sellHighN	storeBalan...	storeHighN
1 January	1.1000e+03	100.0000	750	300	550.0000	0
2 February	600.0000	310.0000	800	310	350.0000	0
3 March	550.0000	650.0000	900	600	0	50.0000
4 April	850	350.0000	850	400	0	0
5 May	700	350.0000	700	350	0	0
6 June	700.0000	300.0000	700	300	0	0
7 July	700.0000	200.0000	700	200	0	0
8 August	600	200.0000	600	200	0	0
9 September	600	200.0000	600	200	0	0
10 October	550	200.0000	550	200	0	0
11 November	550	200.0000	550	200	0	0
12 December	750	400.0000	550	200	200.0000	200.0000



Any other approach?

- **Initialise/Tune decision variables**
- **Simulate dynamic systems**



```

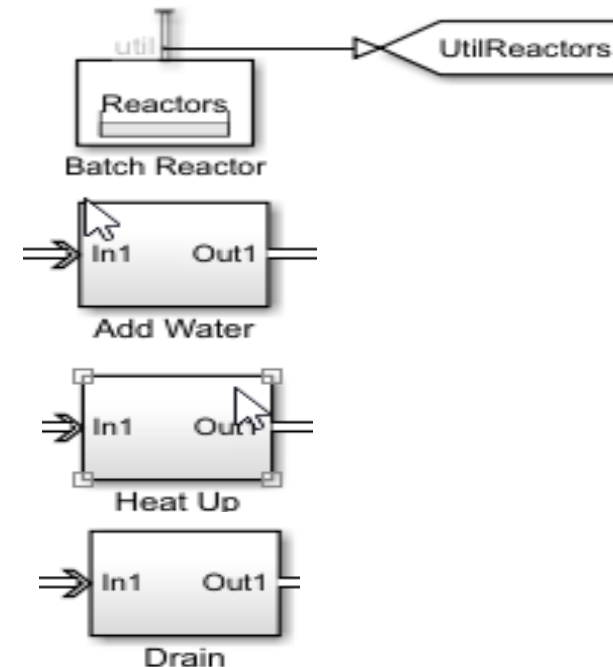
% Run without waiting to create an XML version
% Use file
% opt = [];
% opt.xvalCode = false;
% opt.format = 'xml';
% opt.exportDir = path;
% opt.optimizeDir = 'toolbox\matlab';
% publish('filename', 'C:\path');
%
% [obj] = optimize('filename', 'C:\path\obj');
obj = optimize('filename', 'C:\path\obj');
% obj = optimize('filename', 'C:\path\obj');
% obj = optimize('filename', 'C:\path\obj');
++ i;
    
```

CostFunction

- **Collect Simulation output**
- **Check if optimal criterion is met**

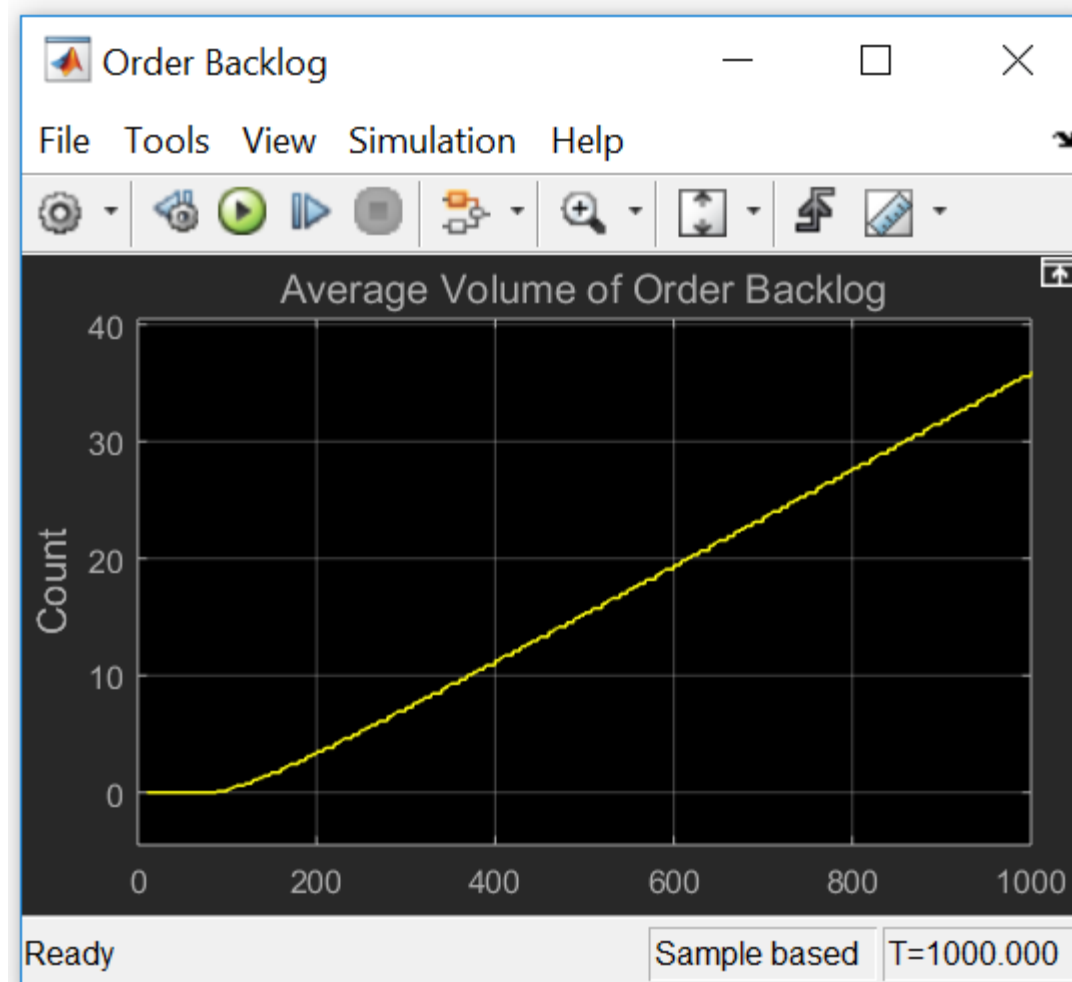
Batch Production Process

- Need to produce 2 types of chemical compounds in batches to meet incoming demand
- Production environment uses 4 shared resources (Reactors, water pumps, heaters and drains)



Batch Production Process

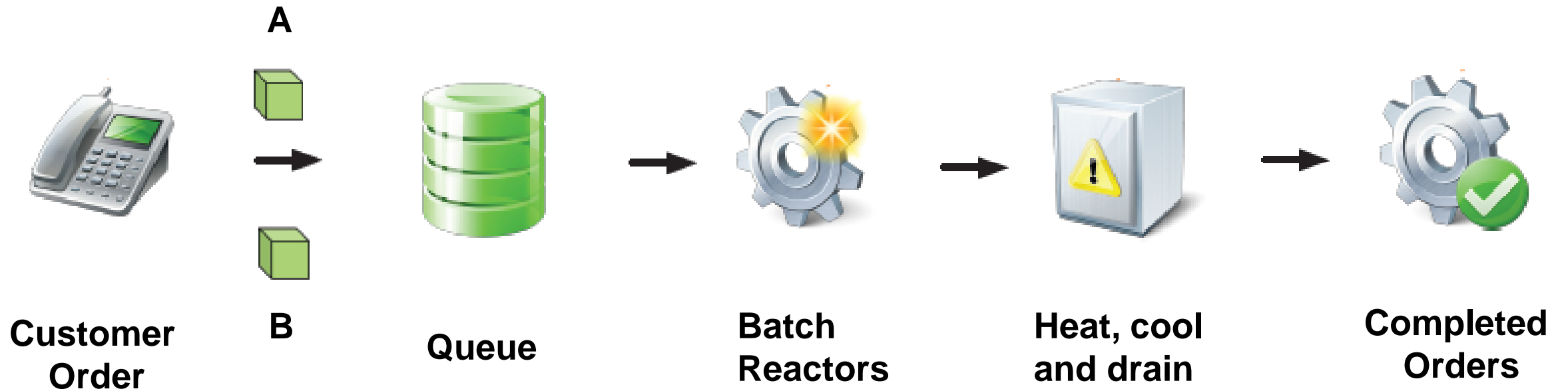
- Huge backlog of orders with current resources, not able to meet demand



Optimization Problem?

How many **batch reactors, water pumps, heaters and drains** do I need to purchase so that **backlog is minimized, without spending** a lot on my production environment?

Process cycle



Simulation environment

Time-Based Simulation: Simulink

- Integrators, Filters, Mathematical computation blocks
- Modeling environment based on a set of solvers for solving differential and/or difference equations

Event-Based Simulation: SimEvents

- Generators, Queues, Servers, and Router blocks
- Producing and processing entities (e.g. packets, planes, raw material)

Discrete Event Simulation

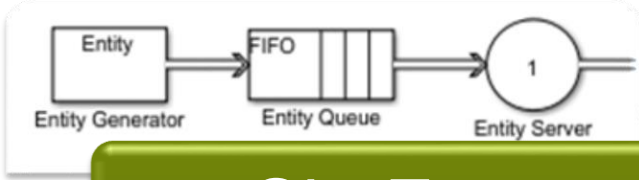
- Simulation of real-world processes wherein there might be a series of instantaneous occurrences(events), or discrete events to model behavior of processes
- Focus on service and transit time, utilization and throughput



Discrete-event modeling in Simulink



Production line



SimEvents

Order
Sequence



Entities
Attributes

Order queue
Processing unit



Queue
Server

Wait time
Orders completed
Orders not on time



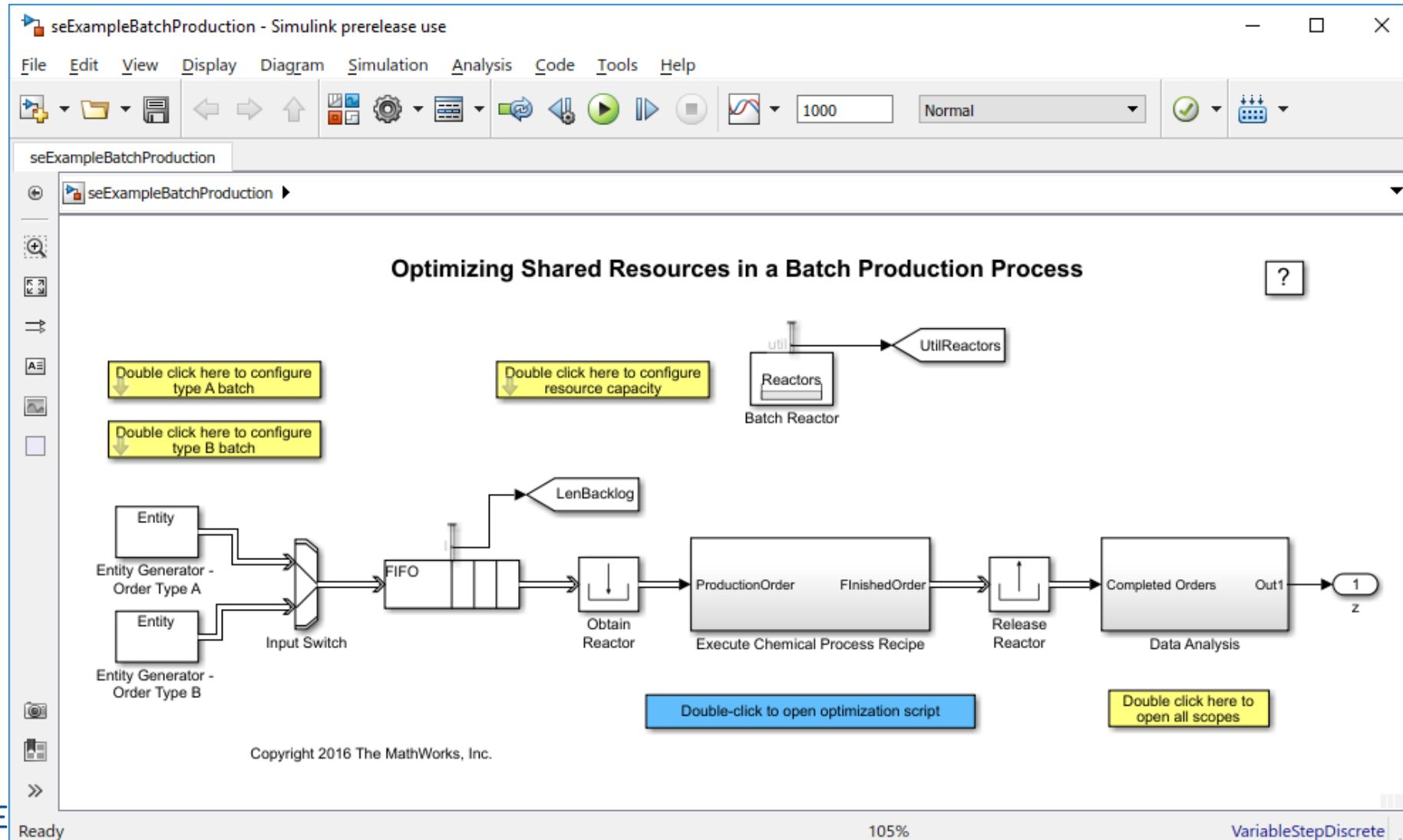
Average wait statistic
Entities departed
Entities timed out

Maximize fulfillment
Minimize wait time



Maximize throughput
Minimize latency

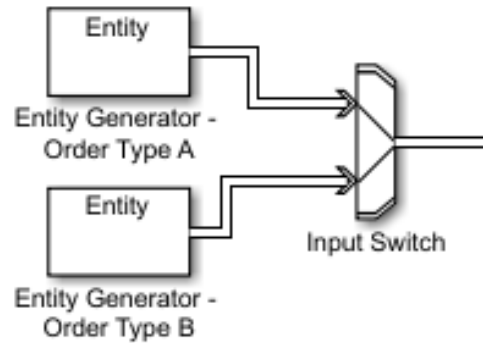
SimEvents Model for Batch Production Process



Order (Entities)

Double click here to configure
type A batch

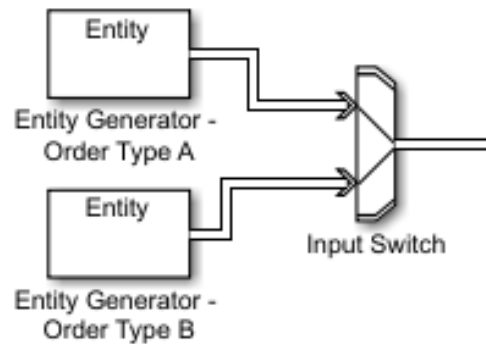
Double click here to configure
type B batch



Order (Entities)

Double click here to configure type A batch

Double click here to configure type B batch



Block Parameters: Entity Generator - Order Type A

Entity Generator
Generate entities using intergeneration times from dialog or upon arrival of events. Optionally, specify entity types as anonymous, structured, or bus.

Entity generation | **Entity type** | Event actions | Statistics

Entity type: Structured

Entity priority: 300

Entity type name: Entity

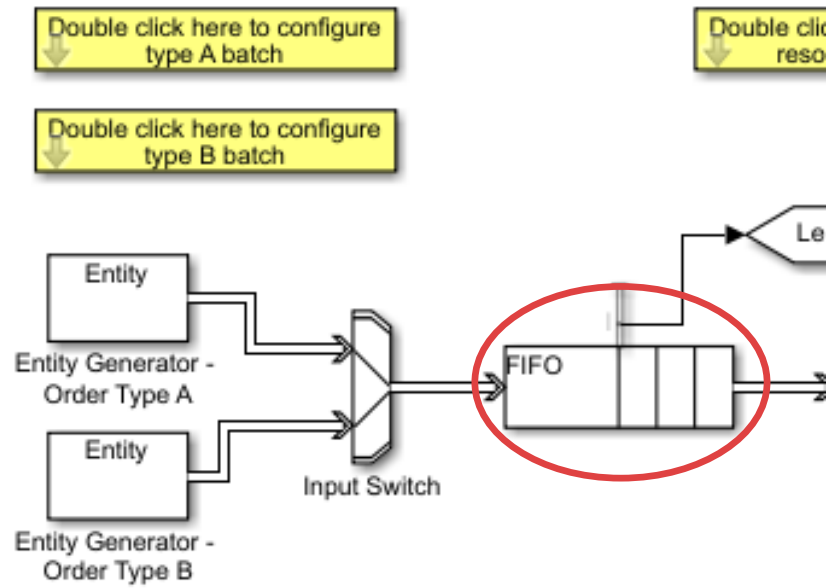
Define attributes

+ - ↑ ↓

	Attribute Name	Attribute Initial Value
1	ServiceTimeWater	AServiceTimeWater
2	ServiceTimeHeat	AServiceTimeHeat
3	ServiceTimeColor	AServiceTimeColor
4	ServiceTimeParticle	AServiceTimeParticle
5	ServiceTimeStir	AServiceTimeStir
6	ServiceTimeDrain	AServiceTimeDrain
7	TypeOfBatch	1

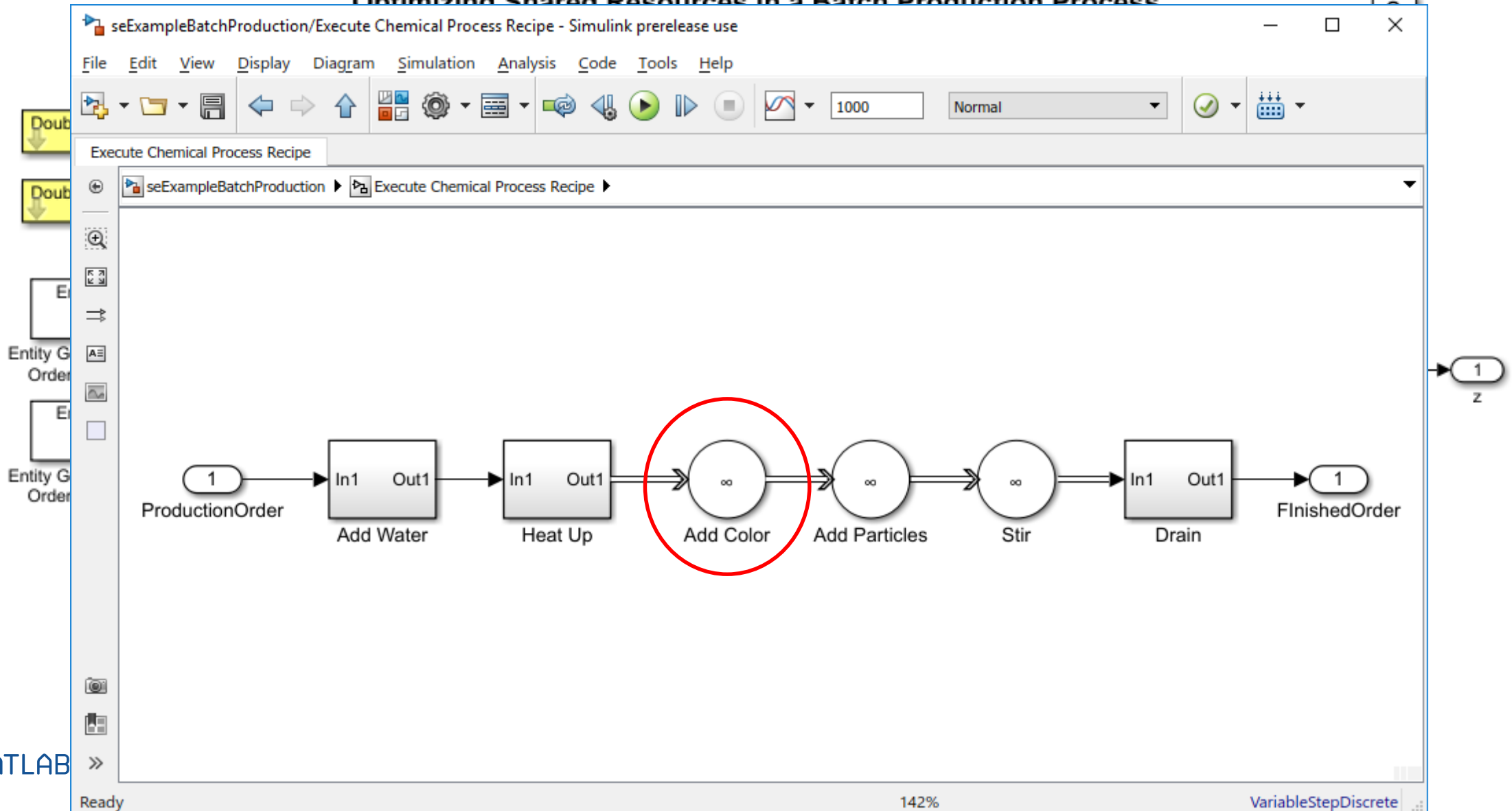
OK Cancel Help Apply

Order queue (Queue)



Processing Unit (Server)

Optimizing Shared Resources in a Batch Production Process



Statistics

Block Parameters: Add Color

Entity Server

Serve multiple entities independently for a period of time and then attempt to output each entity through the output port. If the output port is blocked, the pending entity stays in this block until the port becomes unblocked. You can specify the service time, which is the duration of service, via a parameter, attribute, or signal.

When the block permits preemption, an entity in the server can depart early through a second port.

Number of entities departed, d
 Number of entities in block, n
 Pending entity in block, pe
 Number of pending entities, np
 Average wait, w
 Utilization, util

Main | Event actions | Preemption | **Statistics**

ProductionOrder (1) → In1 (Add Wait) → Out1 (rain) → FinishedOrder (1) → 1 (z)

MATLAB

Ready

VariableStepDiscrete

Optimization Model

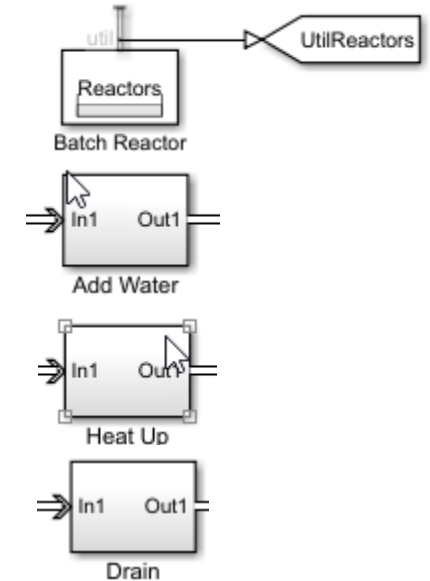
Decision variables: Number of each type of resource:

- batch reactors
- water tanks
- heaters
- drains

Objective: Minimize weighted sum of the backlog as computed by the simulation model and the cost of the resources

Constraints: Resources are integral; upper and lower limits

Solver: Genetic Algorithm



Optimization Model

- Group the decision variables into an array
- Specify upper and lower bounds on the decision variables
- Specify that the decision variables must have integer values

```
% Decision variables are the  
% # of batch reactors  
% # of water tanks  
% # of heaters  
% # of drains
```

```
% Lower bound of decision variables  
lb = [1 1 1 1];
```

```
% Upper bound of decision variables  
ub = [20 10 10 10];
```

```
% Integer constraints  
IntCon = [1 2 3 4];
```

I

Optimization Model

- Write a function that calls the simulation in order to compute the objective function value

```

% Cost function that assign different values to the decision variables in
% the model
function obj = productionCost(ResourceCapacity)
% Assigns costs to the values of ResourceCapacity, which correspond
% to [batch reactors, water tanks, heaters, drains]
cost = [1000 300 200 100] * ResourceCapacity';

% Assigns variables to the base workspace for simulation
assignin('base', 'ResourceCapacity', ResourceCapacity);
|
% Simulation of the model and assigns output to the variable z
if isempty(find_system('type', 'block_diagram', ...
    'Name', 'seExampleBatchProduction'))
    load_system('seExampleBatchProduction');
end

set_param('seExampleBatchProduction/ConfigResource', 'NumBatchReactor', ...
    num2str(ResourceCapacity(1)), 'NumWater', ...
    num2str(ResourceCapacity(2)), 'NumHeat', ...
    num2str(ResourceCapacity(3)), 'NumDrain', ...
    num2str(ResourceCapacity(4)));

[~, ~, z] = sim('seExampleBatchProduction');

% Takes the last value of the logged data as the final backlog
% value
backlog = z(end);

% Calculates the objective function, based on the backlog and costs
obj = backlog*10000 + cost;

end

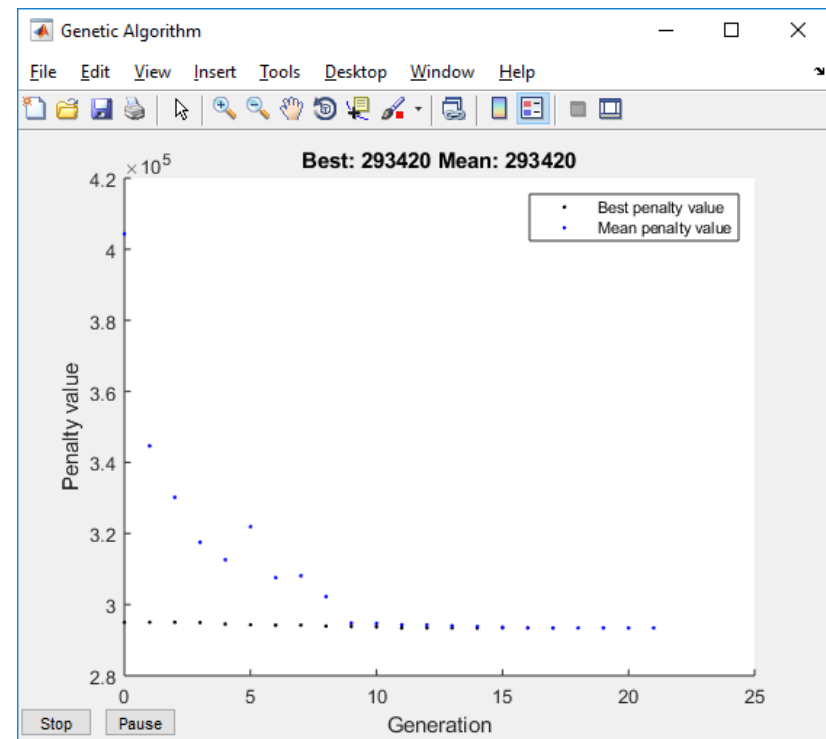
```

Optimization Model

- Solve

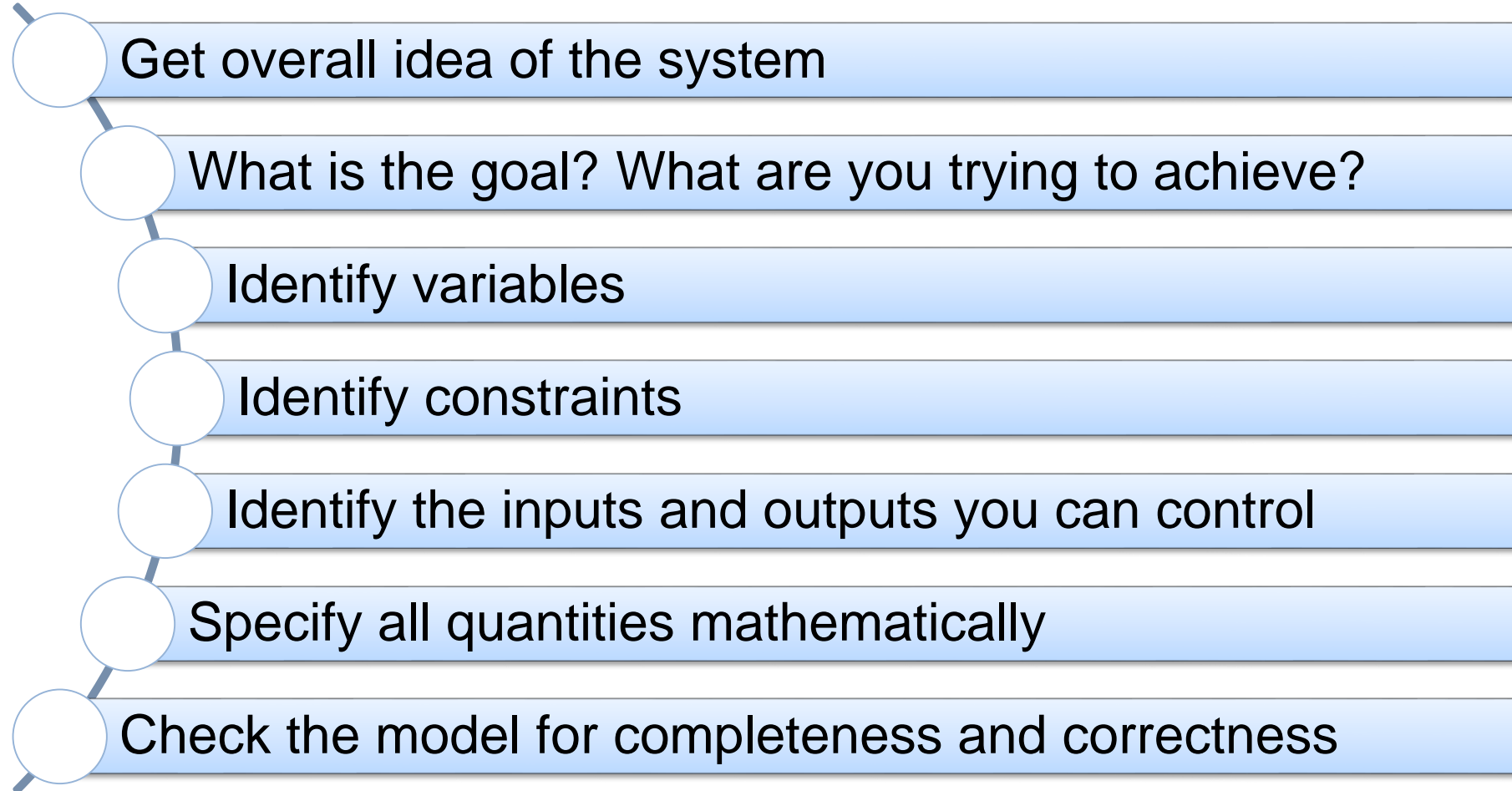
```
% Execute genetic algorithm solver  
[finalResult, ~, ~] = ga(@productionCost, 4, [], [], [], [], ...  
    lb, ub, [], IntCon, opts);
```

```
>> finalResult  
finalResult =  
    20     1     1     1
```



Conclusion

Steps in Optimization Modeling



Getting started with Optimization using MATLAB

- Optimization examples:
 - <https://www.mathworks.com/help/releases/R2018a/optim/examples.html>
- Optimization Decision table:
 - <https://www.mathworks.com/help/releases/R2018a/optim/ug/optimization-decision-table.html>
- Discrete Event Simulation examples:
 - <https://www.mathworks.com/help/releases/R2018a/simevents/examples.html>

MathWorks Training Offerings

MATLAB Fundamentals

This three-day course provides a comprehensive introduction to the MATLAB® technical computing environment. No prior programming experience or knowledge of MATLAB is assumed. Themes of data analysis, visualization, modeling, and programming are explored throughout the course. Topics include:

- Working with the MATLAB user interface
- Entering commands and creating variables
- Analyzing vectors and matrices
- Visualizing vector and matrix data
- Working with data files
- Working with data types
- Automating commands with scripts
- Writing programs with branching and loops
- Writing functions

MathWorks Training Offerings

Optimization Techniques using MATLAB

This one-day course introduces applied optimization in the MATLAB® environment, focusing on using Optimization Toolbox™ and Global Optimization Toolbox™. Topics include:

- Running optimization problems in MATLAB
- Specifying objective functions
- Specifying constraints
- Choosing solvers and algorithms
- Evaluating results and improving performance
- Using global optimization methods

MathWorks Training Offerings

SimEvents for Discrete-Event System Modeling

This one-day course focuses on modeling event-driven systems in Simulink® using SimEvents®. Topics include:

- Creating discrete-event models
- Defining attributes and event actions
- Controlling queue and server behavior
- Developing variable model topologies using routing and resources
- Integrating discrete-event and time-domain systems
- Determining optimal system parameters

Contact us

Speakers' Details

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LinkedIn:

<https://in.linkedin.com/in/gautamponnappa>

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