



Instandhaltungsplanung von Triebwerksflotten

MATLAB Expo 2019

N. Theilig | Engine Services | 15. April 2019



Lufthansa Technik

Lufthansa Group – The business segments

Passenger transportation



The Lufthansa Group airlines rank among the world's leading carriers.

Logistics



Lufthansa Cargo – one of the world's leading cargo carriers in international air traffic.

Lufthansa Technik Maintenance, Repair, Overhaul



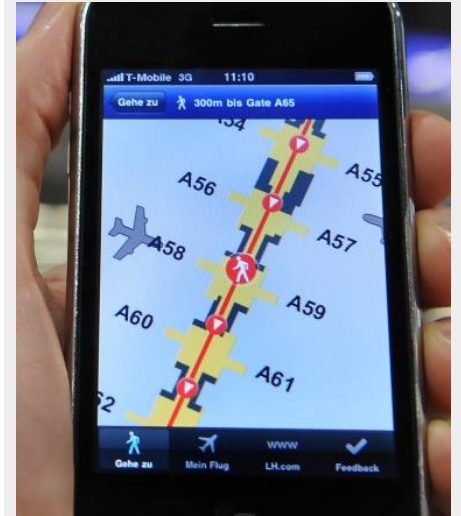
Lufthansa Technik – leading provider of MRO services in the world's airline business.

Catering



LSG Sky Chefs – leading provider of airline catering and integrated in-flight solutions.

Other activities



Lufthansa Aviation Training
Lufthansa AirPlus
Lufthansa Industry Solutions
(and many more)

Lufthansa Technik AG – Product Divisions

**Aircraft
Services**
(Maintenance,
Overhaul)



**Engine
Services**



**Component
Services**



**Landing Gear
Services**



**VIP & Special
Mission
Aircraft
Services**



**Coverage of any conceivable requirement of
an aircraft owner or operator**

We are experienced in fulfilling customer-specific requirements around the globe



Agenda

Engine Fleet Management

MATLAB GUI as Platform for Calculations

Core Functionality

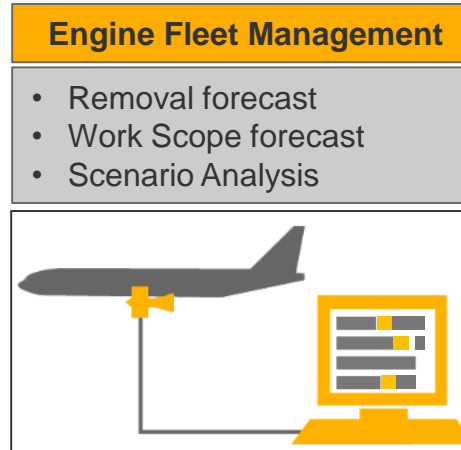
Visualization and Reporting Functions

A growing number of Interfaces

Summary

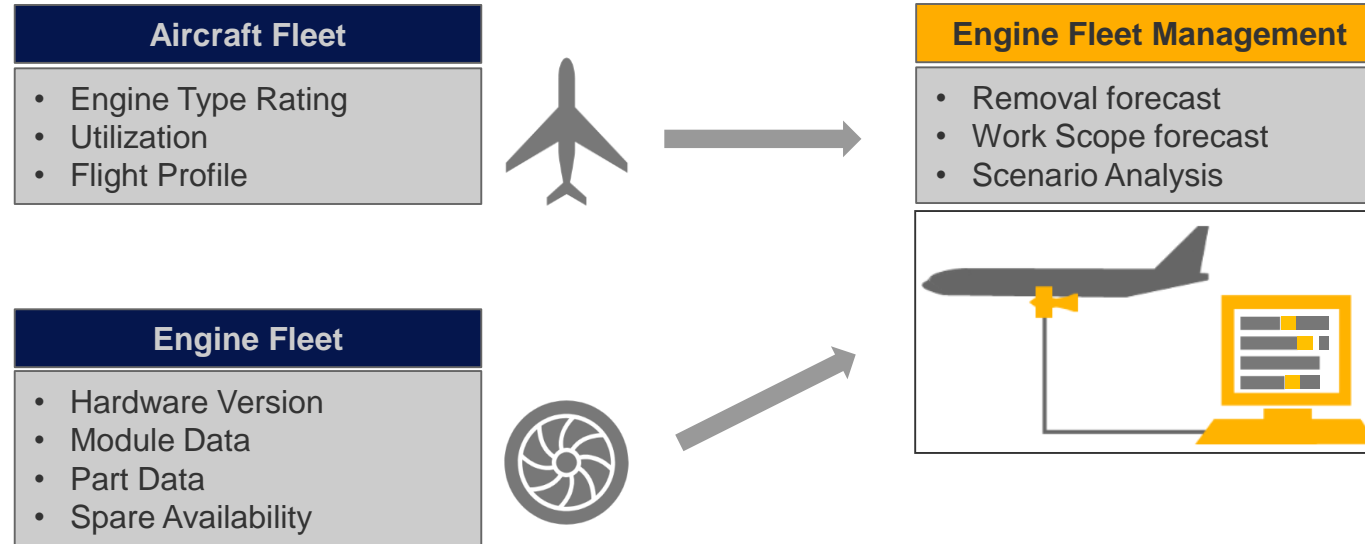
Engine Fleet Management

A complex Task



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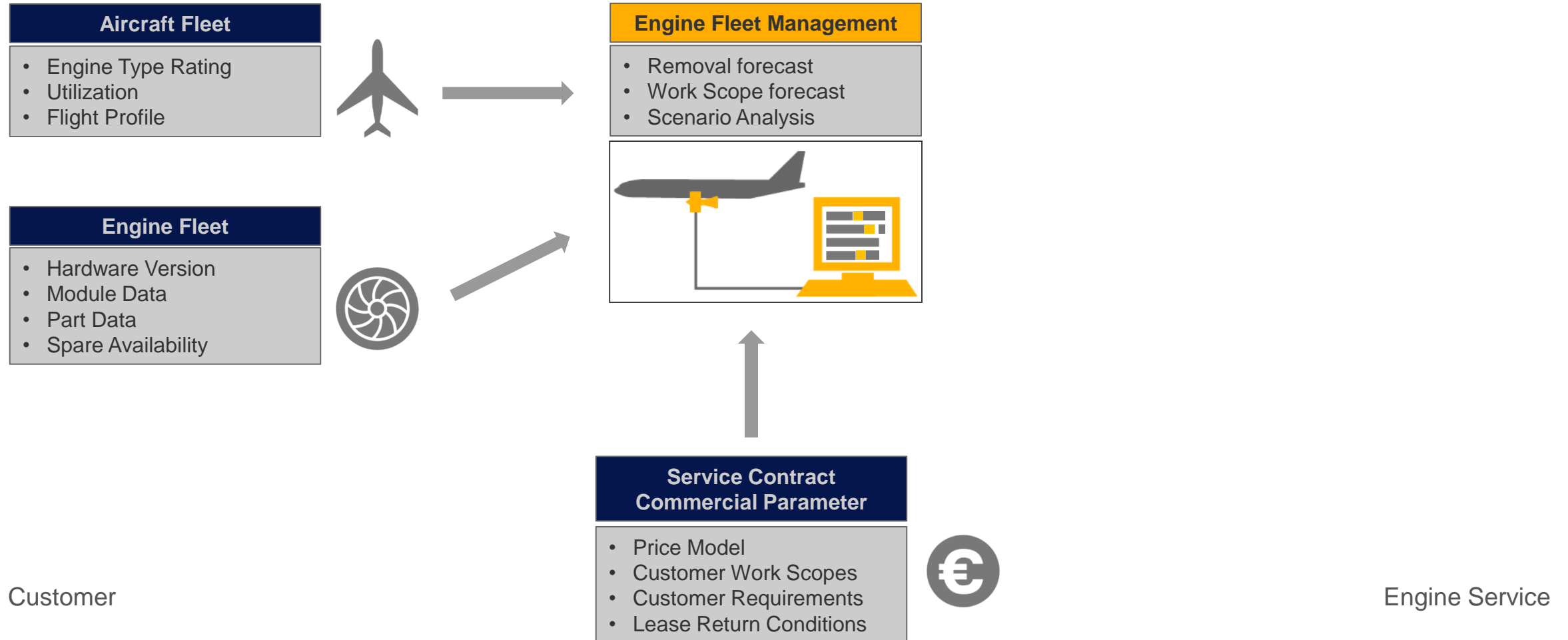


Customer

Engine Service

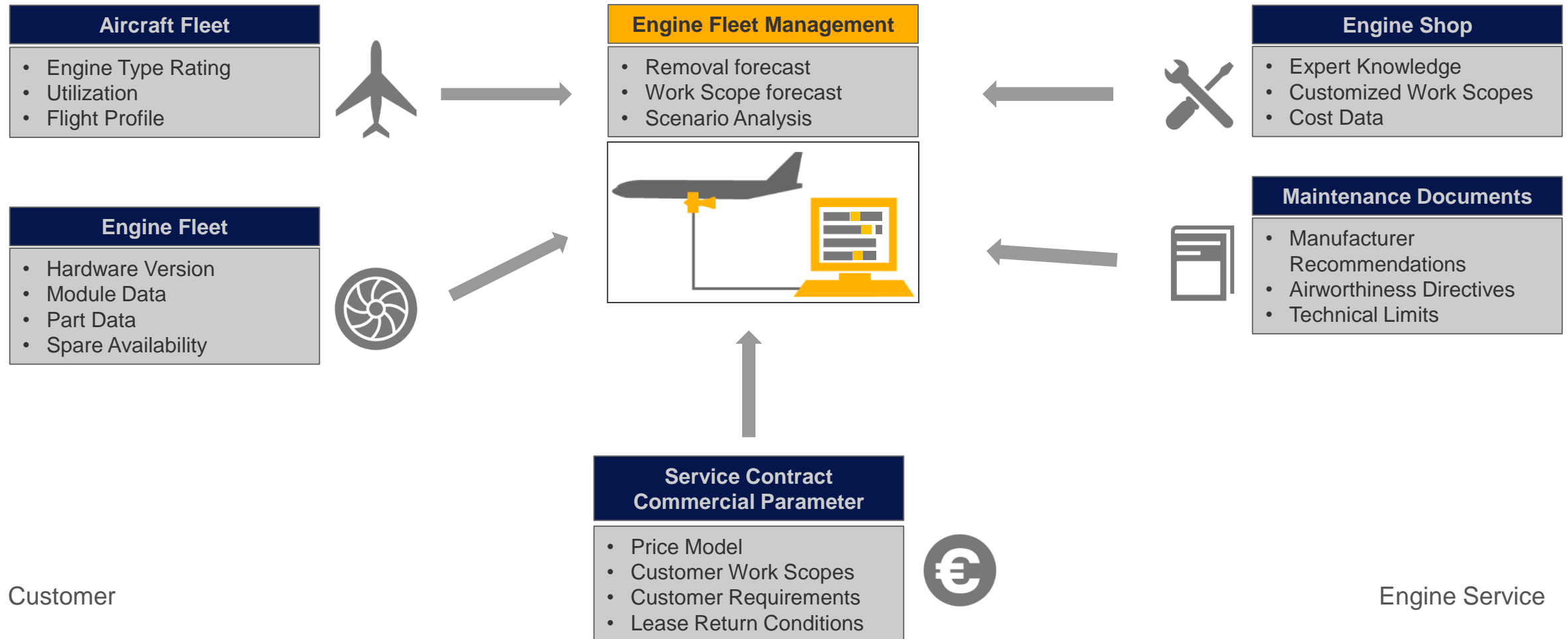
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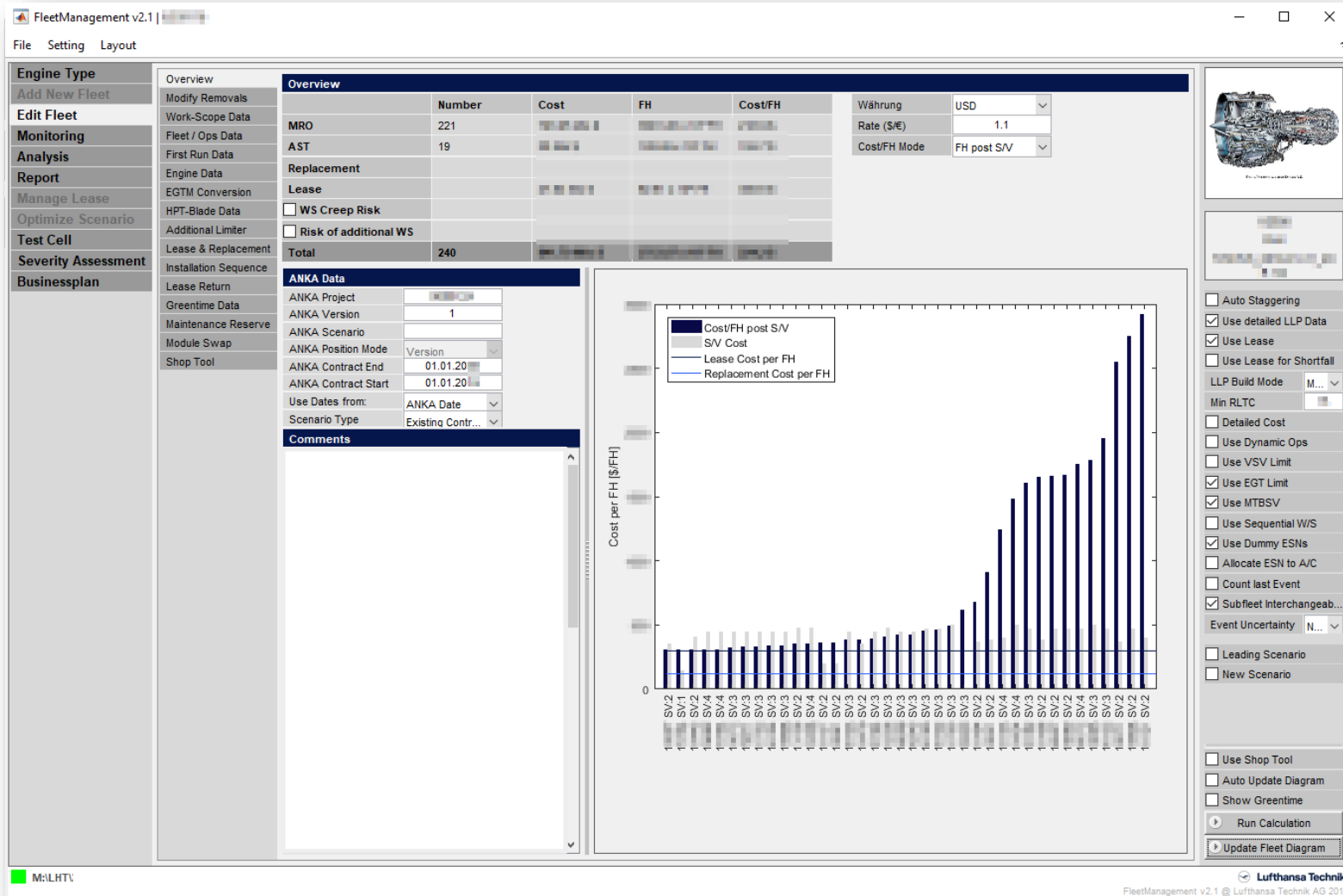
MATLAB GUI as Platform for Calculations

Migration from Prototype to new Framework was performed

- Robust Framework
 - Developed and integrated with MathWorks Consulting
 - Quickly adjustable
 - Modular

MATLAB GUI as Platform for Calculations

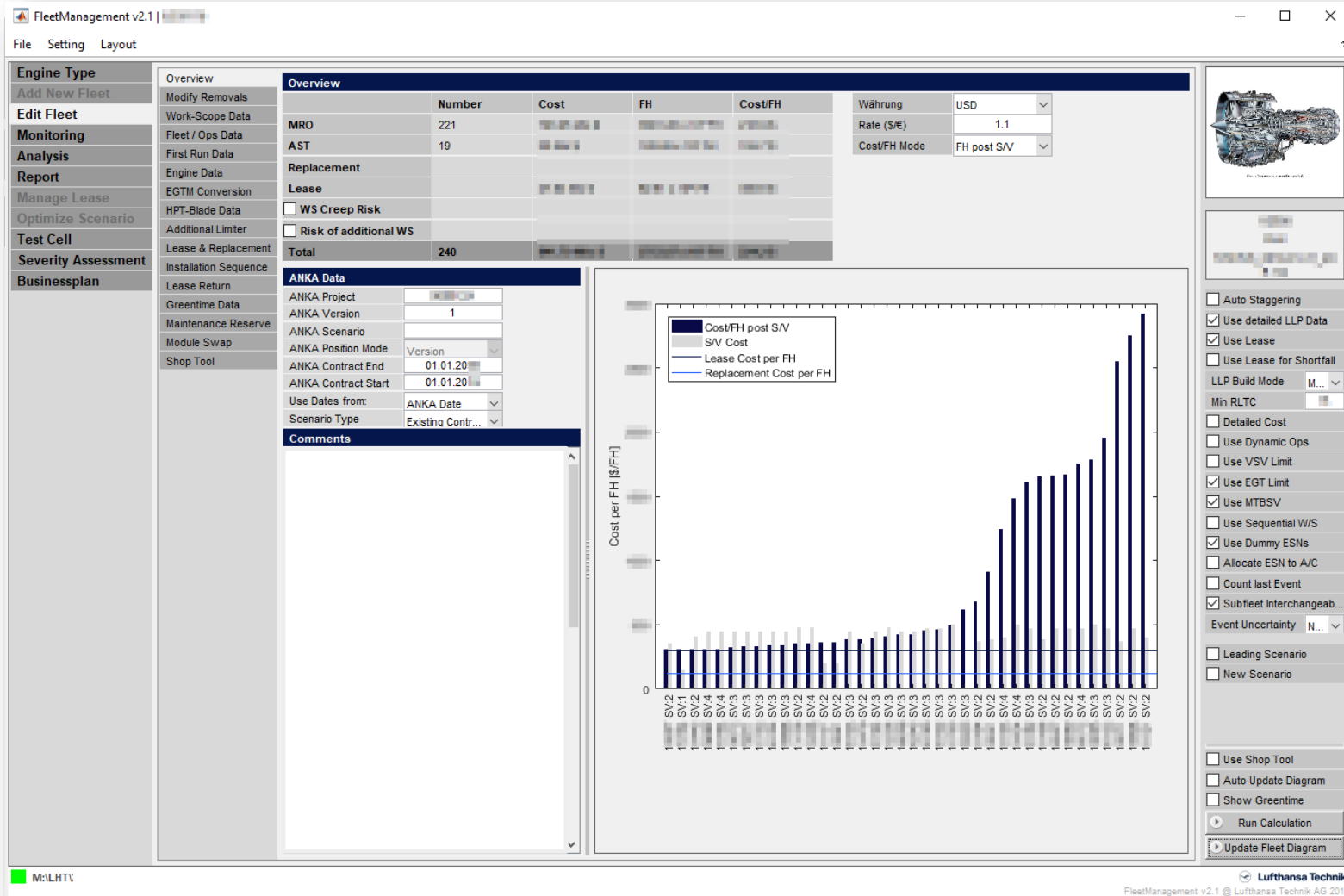
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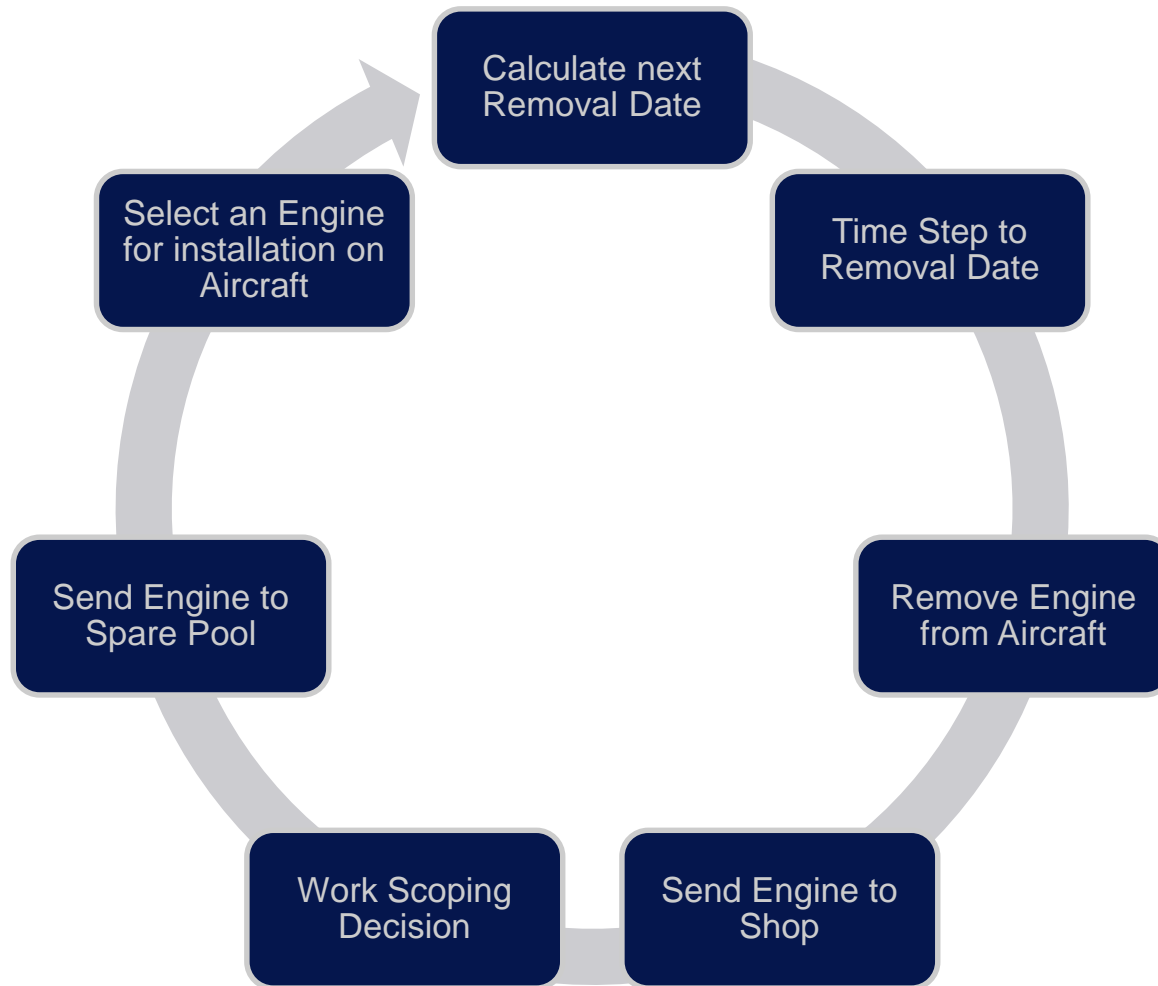


- Robust Framework
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→ Migration from individual GUI to robust framework was worthwhile

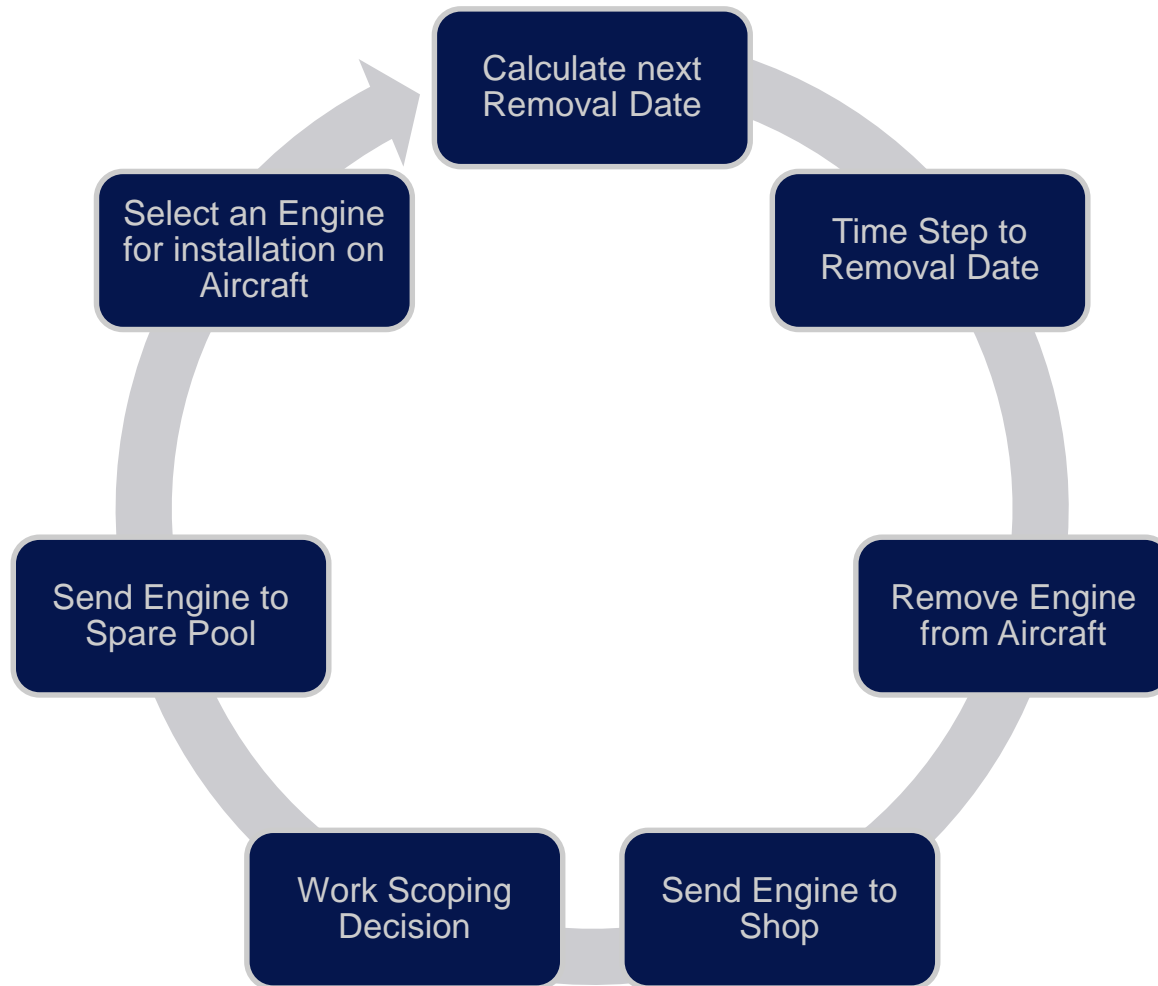
Core Functionality – Removal Planning Algorithm

Simulation of Aircraft and Engine Fleet Operation for Contract Period



Core Functionality – Removal Planning Algorithm

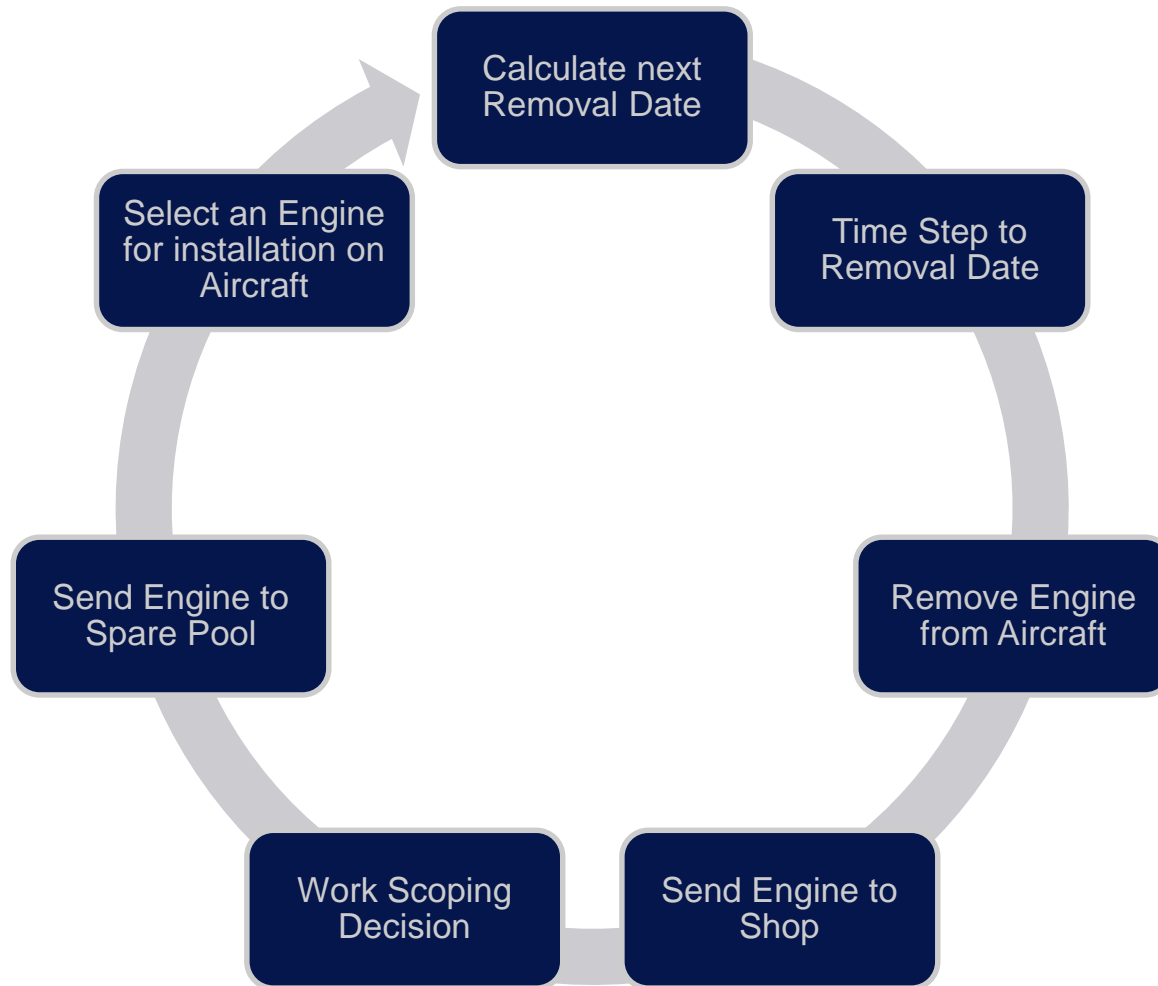
Simulation of Aircraft and Engine Fleet Operation for Contract Period



- Growing complexity by introduction of new Features due to increasing user demand
 - Stagger Removals
 - Park Aircrafts
 - Insert additional Shop Visits
e.g. for Lease Return Requirements

Core Functionality – Removal Planning Algorithm

Simulation of Aircraft and Engine Fleet Operation for Contract Period

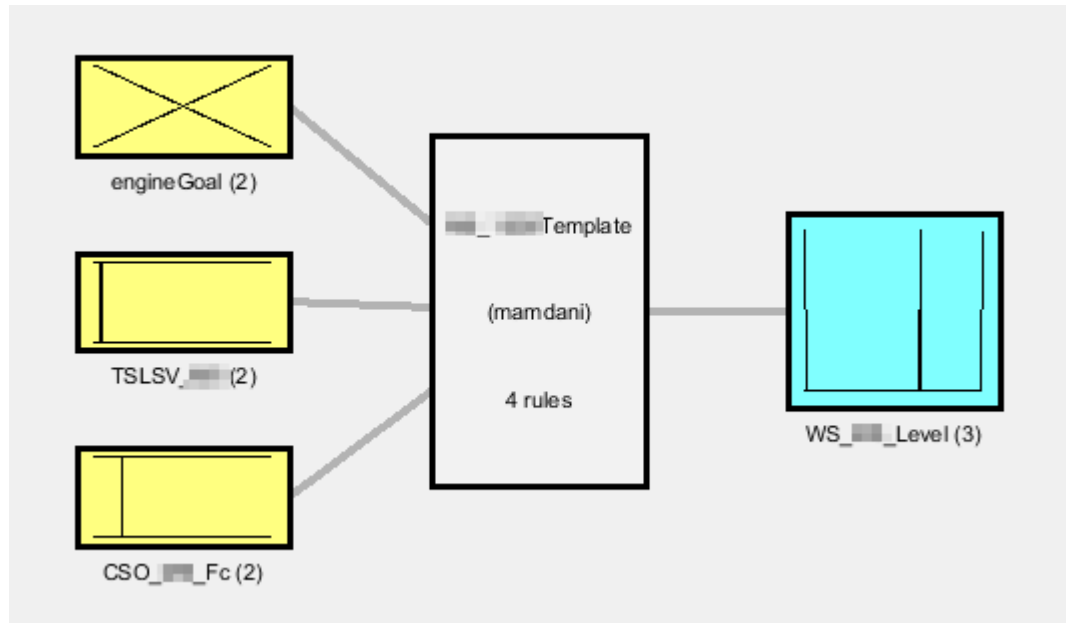


- Growing complexity by introduction of new Features due to increasing user demand
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→ Reorganization of Data Structure and algorithm in progress

Core Functionality – Work Scoping Decision

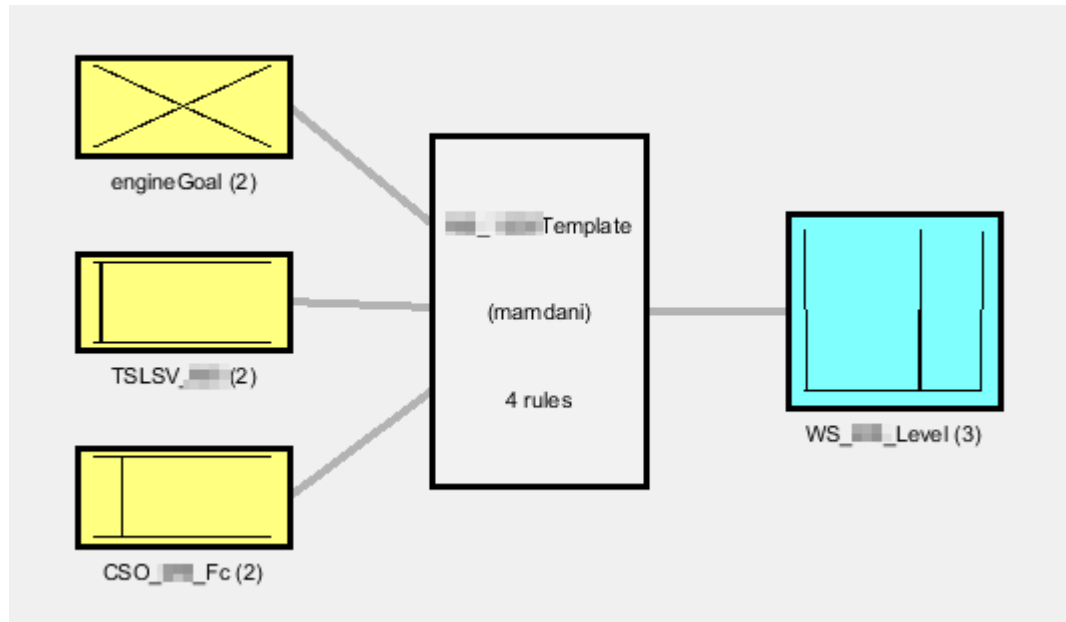
Decision making based on a Fuzzy Logic algorithm



- Combining hard Criteria and Expert Knowledge
- Transparent Decisions
- Dynamically adjusted Templates
- Modelling of Uncertainties

Core Functionality – Work Scoping Decision

Decision making based on a Fuzzy Logic algorithm



- Combining hard Criteria and Expert Knowledge
- Transparent Decisions
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- Modelling of Uncertainties

→ Integration of Fuzzy Logic Toolbox

→ New algorithms and features can be integrated with a moderate effort

Visualization and Reporting Functions

Prepare Result for further Analysis

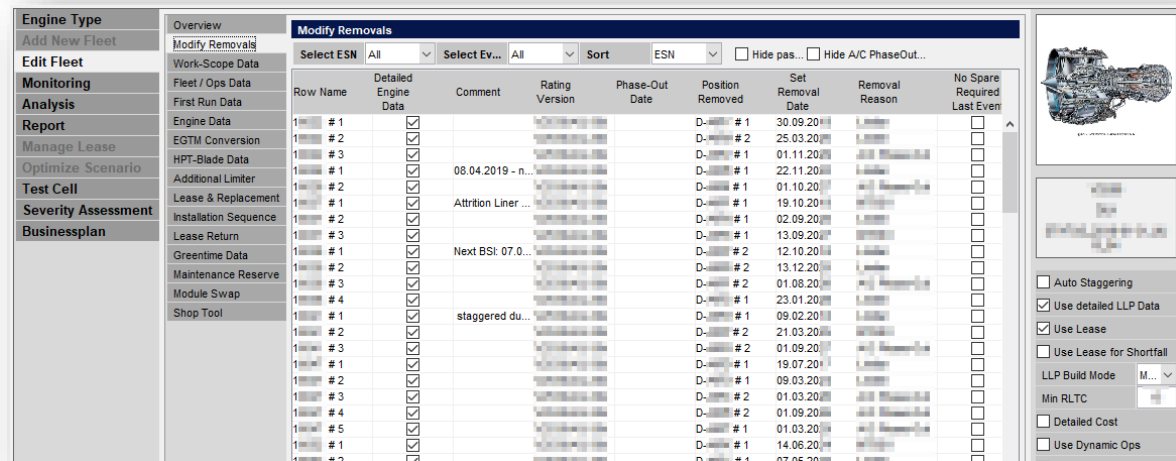
- Requirements
 - Prepare Overview of Fleet
 - Assessment of Scenarios
 - Support Decision Making
 - Export Results to internal and external Customers

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Visualization and Reporting Functions

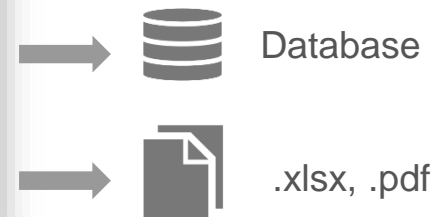
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- Requirements
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Engine Type	Overview	Modify Removals
Add New Fleet	Modify Removals	Select ESN All Select Ev... All Sort ESN <input type="checkbox"/> Hide pas... <input type="checkbox"/> Hide A/C PhaseOut...
Edit Fleet	Work-Scope Data	
Monitoring	Fleet / Ops Data	
Analysis	First Run Data	
Report	Engine Data	
Manage Lease	EGTM Conversion	
Optimize Scenario	HPT-Blade Data	
Test Cell	Additional Limiter	
Severity Assessment	Lease & Replacement	
Businessplan	Installation Sequence	
	Lease Return	
	Greentime Data	
	Maintenance Reserve	
	Module Swap	
	Shop Tool	

Row Name	Detailed Engine Data	Comment	Rating Version	Phase-Out Date	Position Removed	Set Removal Date	Removal Reason	No Spare Required Last Event
1# #1	<input checked="" type="checkbox"/>				D-#1 #1	30.09.2019	Lease	<input type="checkbox"/>
1# #2	<input checked="" type="checkbox"/>				D-#1 #2	25.03.2020	Lease	<input type="checkbox"/>
1# #3	<input checked="" type="checkbox"/>				D-#1 #1	01.11.2020	Lease	<input type="checkbox"/>
1# #1	<input checked="" type="checkbox"/>	08.04.2019 - n...			D-#1 #1	22.11.2020	Lease	<input type="checkbox"/>
1# #2	<input checked="" type="checkbox"/>	Attrition Liner ...			D-#1 #1	01.10.2020	Lease	<input type="checkbox"/>
1# #1	<input checked="" type="checkbox"/>				D-#1 #1	19.10.2020	Lease	<input type="checkbox"/>
1# #2	<input checked="" type="checkbox"/>				D-#1 #1	02.09.2020	Lease	<input type="checkbox"/>
1# #3	<input checked="" type="checkbox"/>				D-#1 #1	13.09.2020	Lease	<input type="checkbox"/>
1# #1	<input checked="" type="checkbox"/>	Next BS: 07.0...			D-#1 #2	12.10.2020	Lease	<input type="checkbox"/>
1# #2	<input checked="" type="checkbox"/>				D-#1 #2	13.12.2020	Lease	<input type="checkbox"/>
1# #3	<input checked="" type="checkbox"/>				D-#1 #2	01.08.2020	Lease	<input type="checkbox"/>
1# #4	<input checked="" type="checkbox"/>				D-#1 #1	23.01.2020	Lease	<input type="checkbox"/>
1# #1	<input checked="" type="checkbox"/>	staggered du...			D-#1 #1	09.02.2020	Lease	<input type="checkbox"/>
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1# #1	<input checked="" type="checkbox"/>				D-#1 #1	19.07.2020	Lease	<input type="checkbox"/>
1# #2	<input checked="" type="checkbox"/>				D-#1 #1	09.03.2020	Lease	<input type="checkbox"/>
1# #3	<input checked="" type="checkbox"/>				D-#1 #2	01.03.2020	Lease	<input type="checkbox"/>
1# #4	<input checked="" type="checkbox"/>				D-#1 #2	01.09.2020	Lease	<input type="checkbox"/>
1# #5	<input checked="" type="checkbox"/>				D-#1 #1	01.03.2020	Lease	<input type="checkbox"/>
1# #1	<input checked="" type="checkbox"/>				D-#1 #1	14.06.2020	Lease	<input type="checkbox"/>
1# #2	<input checked="" type="checkbox"/>				D-#1 #1	07.05.2020	Lease	<input type="checkbox"/>



Visualization and Reporting Functions

Prepare Result for further Analysis



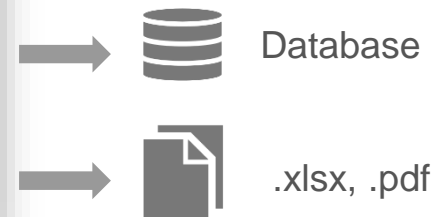
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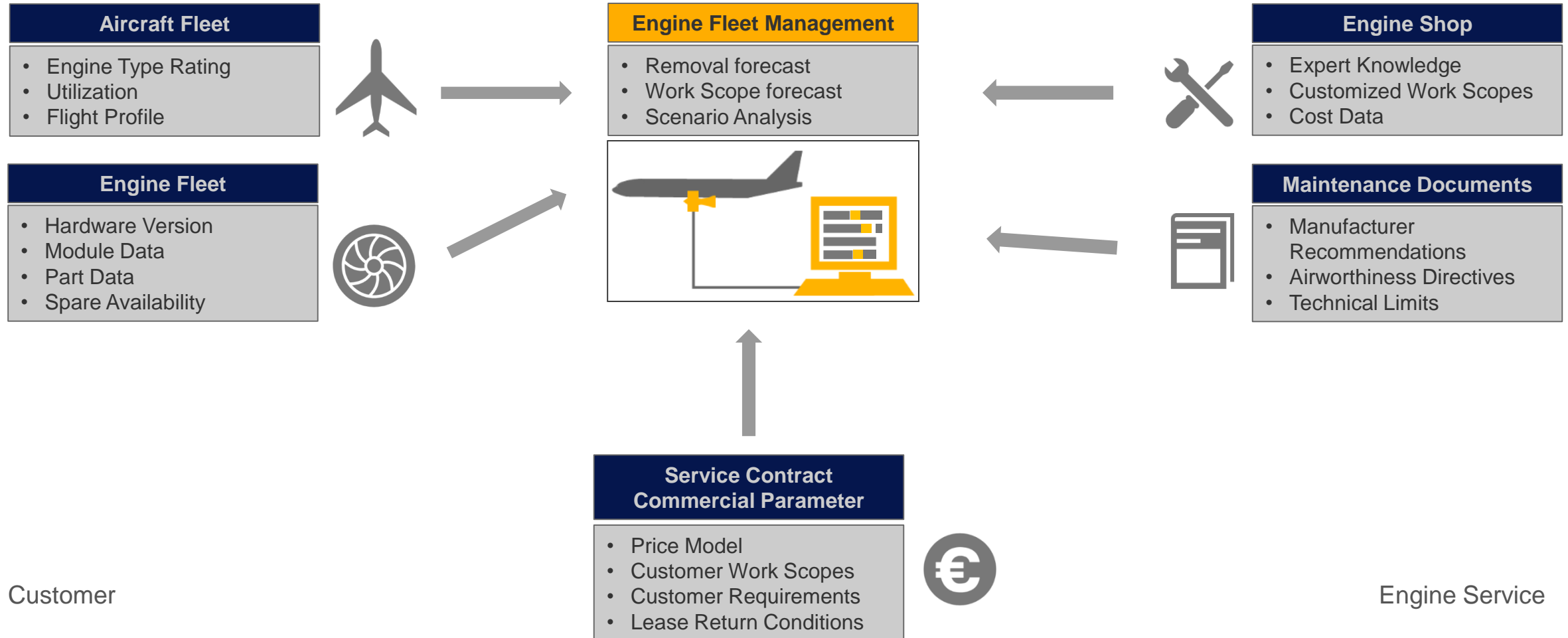
→ Preparation of Graphical Output is challenging

→ Flexible Export Function are easy to use



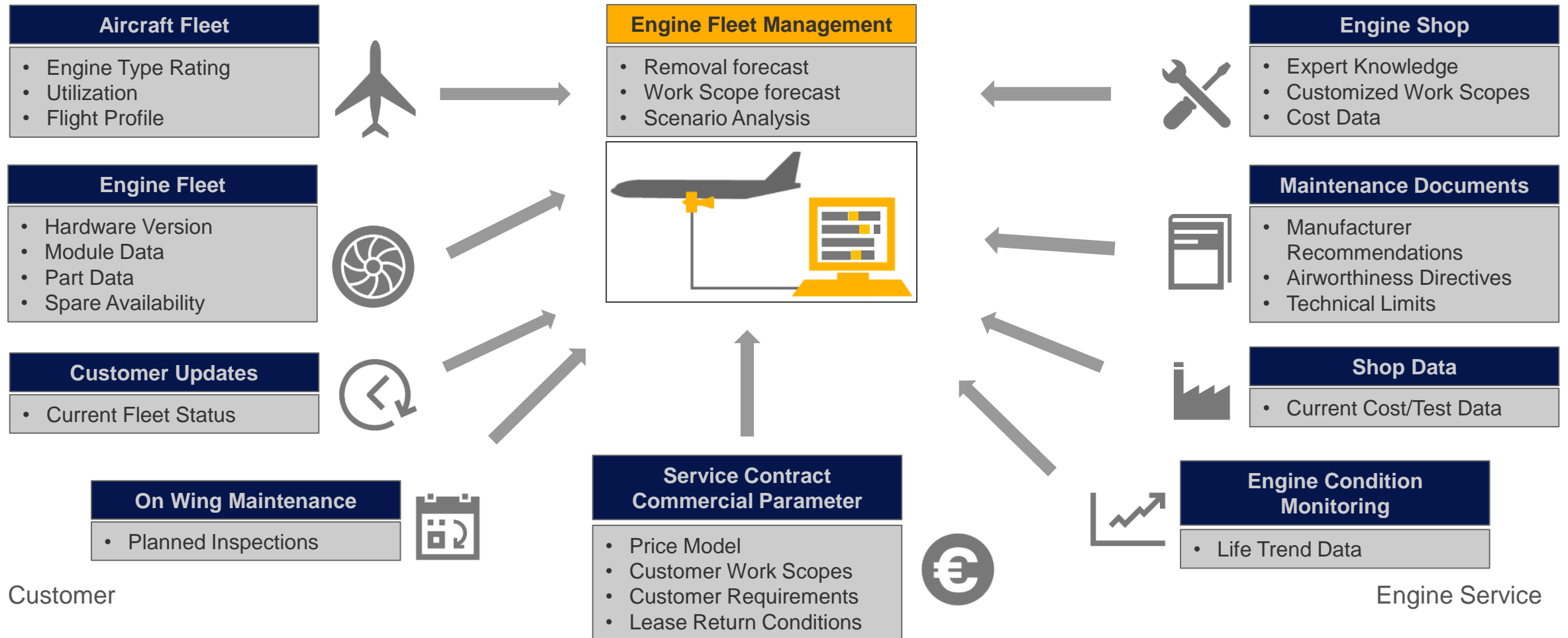
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Monitoring of an Engine Fleet



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Monitoring of an Engine Fleet



Summary

Challenges & Conclusions



Development Speed

→ Urgent Adaption to new Demands



Complexity of Decisions

→ Many Dependencies



Data Import

→ Unsteady Input Files/Systems



Data Management

→ Additional Parameter



Testing of new Functionalities

→ Qualitative Assessment of
Calculation result necessary

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Testing of new Functionalities

→ Qualitative Assessment of
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Migration to new GUI

→ Completed and Worthwhile



Enhancement of Program Structure

→ Transfer to Object Oriented
Programming



Modular Code



Consulting & Continuous Revision
of Code Segments

Thank you for your attention!

Contact Information, e.g. for Internships or B.Sc / M.Sc Thesis within our department

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